

Use of Glaciogenic Sediment Origin for Ground Water Management During Earthworks Construction on the HS2 Project

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Mott Macdonald SYSTRA Design Joint
Venture for lots N1 and N2

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Use of Glaciogenic Sediment Origin for Ground Water Management During Earthworks Construction on the HS2

1. Introduction
2. Location and Topography (Park Lane Cutting)
3. Geology
 - a. Bedrock
 - b. Glacial Environments
 - c. Mid Pleistocene
 - d. Geohazards
4. Ground Model - Park Lane Cutting
5. Summary

What do you think of the shape of the gravel?



1- Introduction



Introduction

Issues to be managed:

1. Laterally discontinuous fine-grained soils within glacial fluvial deposits
2. Refinement of geotechnical design model to support earthworks construction (within cuttings)
3. How does the origin of the glacial sediments affect their permeability and how do we take advantage of it?



2- Location and Topography



Location of the case study area

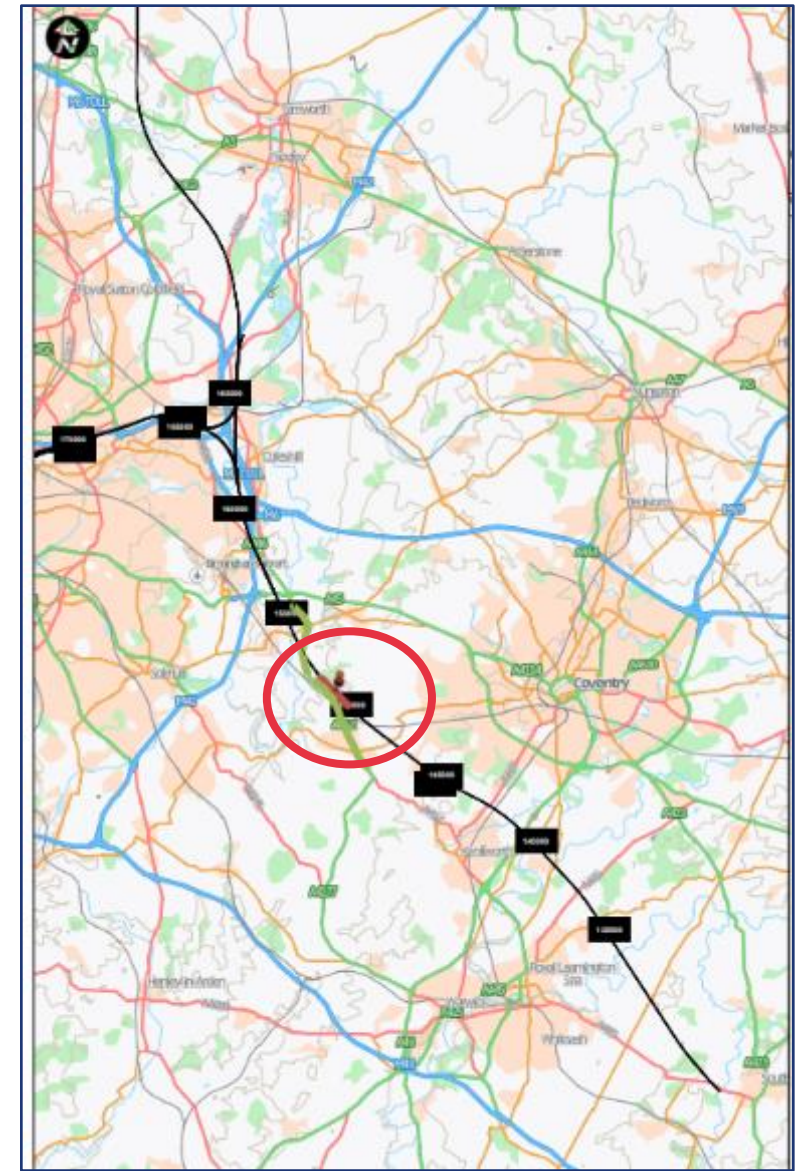
The case study area is located midway between Birmingham and Coventry and is part of the HS2 Lot N1/N2 earthworks.

Park Lane cutting is approximately 2km long and ranges in depth from 2m to 12m

The cutting starts near Balsall Common and ends adjacent to Bradnock's Marsh

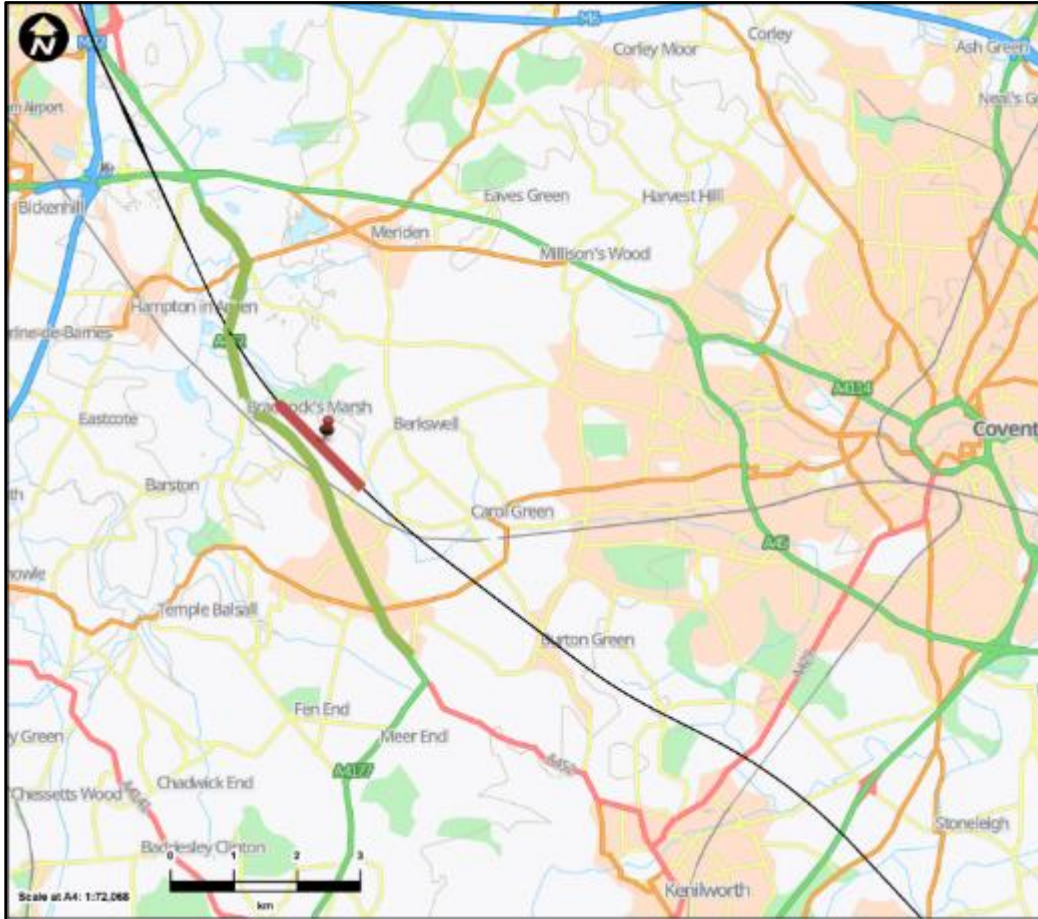


General location

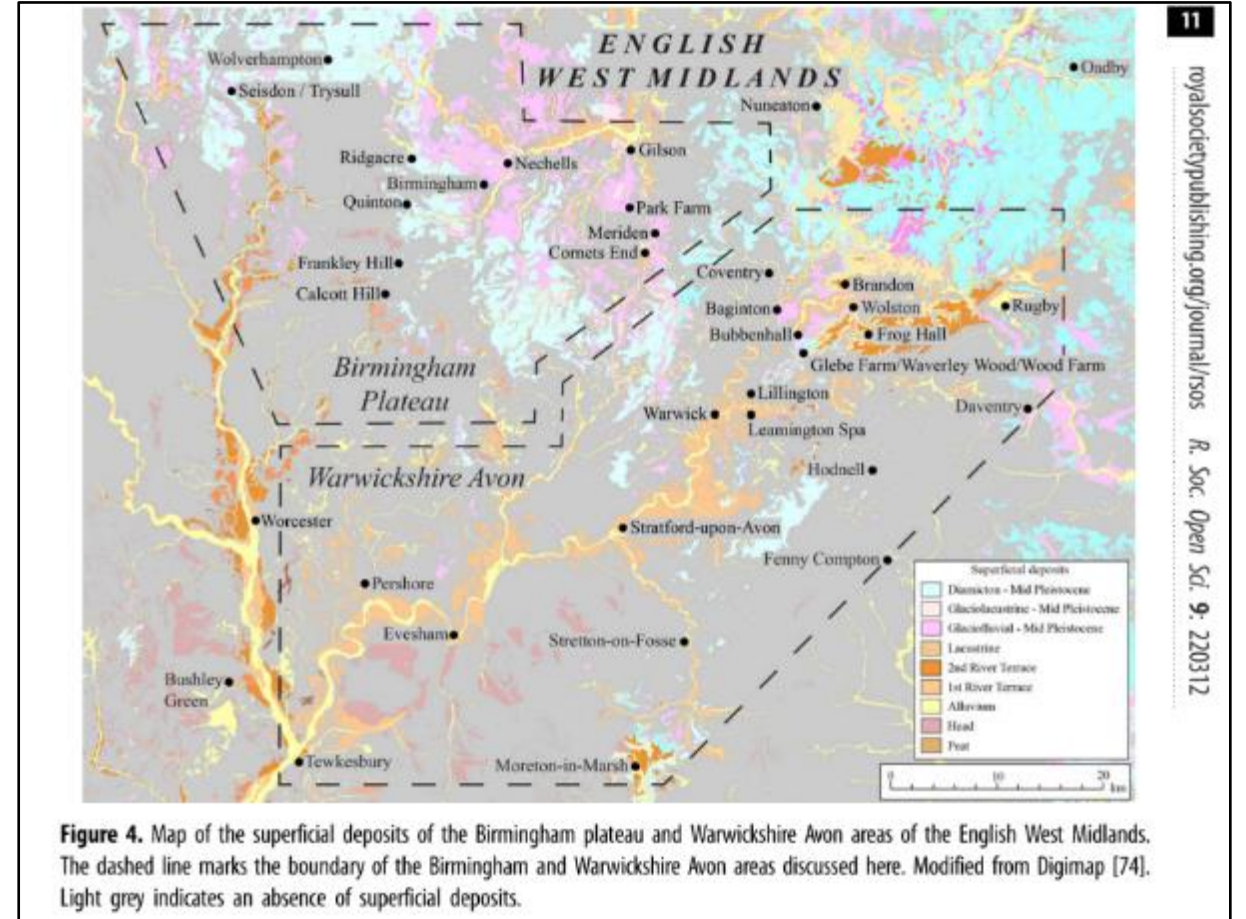


Park Lane Cutting

Location - Park Lane Cutting - Birmingham Plateau



Extract from BBV Ispatial platform showing general location of study site



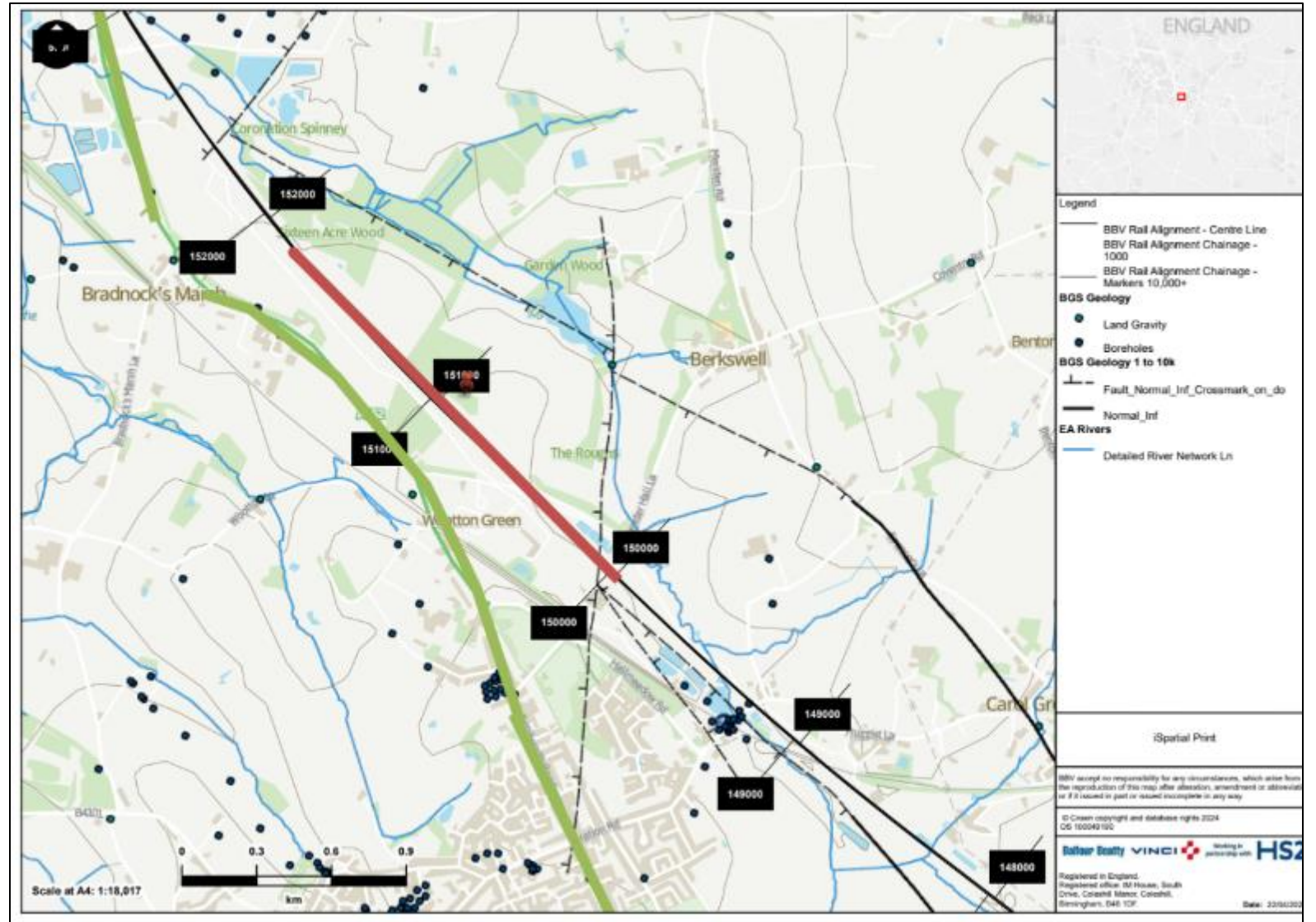
Extract from Gibson et al 2022

Location

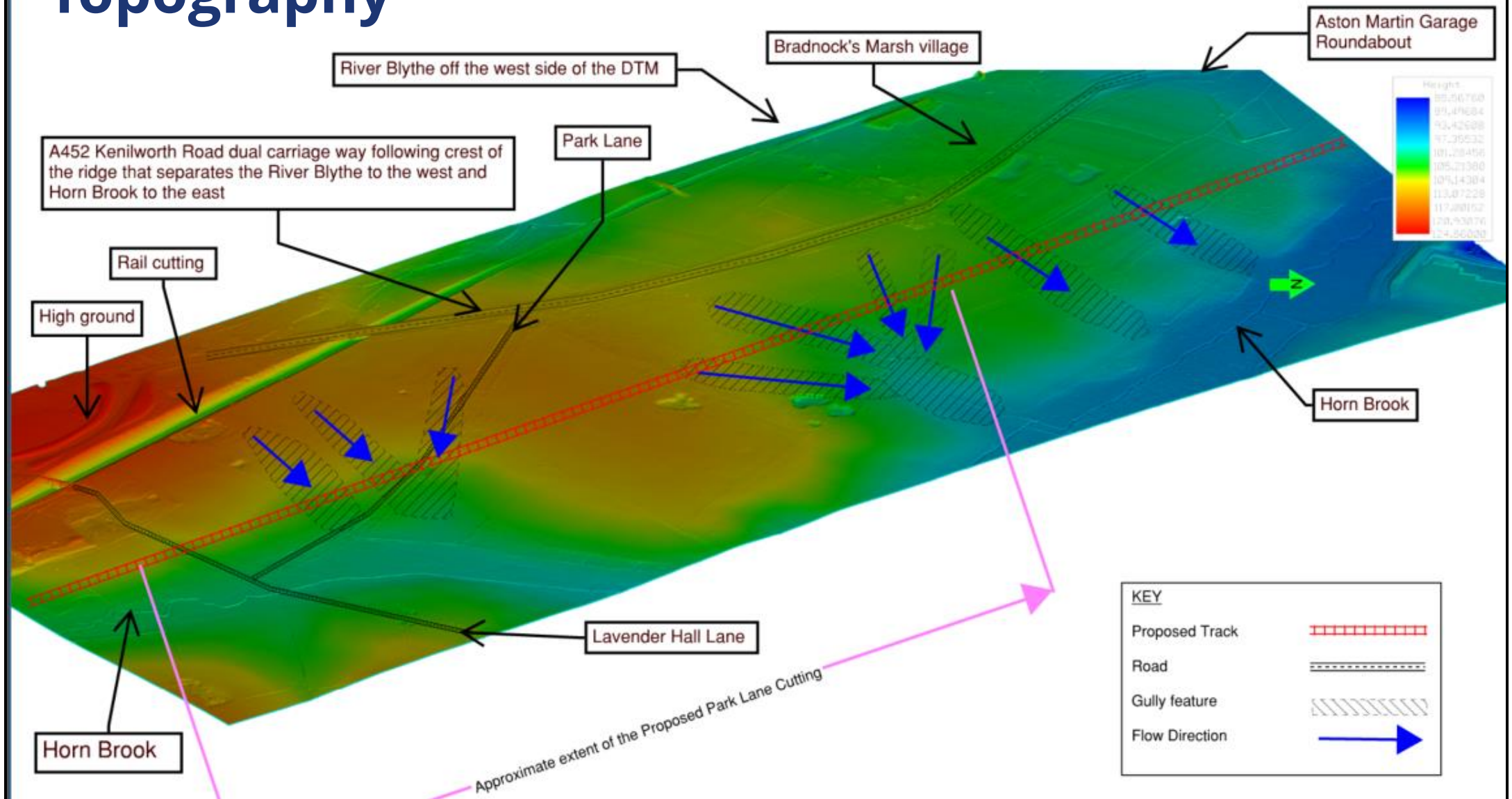
Horn Brook and bedrock
Faults

A452 Road - Green line Park
Lane cutting - red line

Extract from BBV Ispatial
platform showing general
location of study site

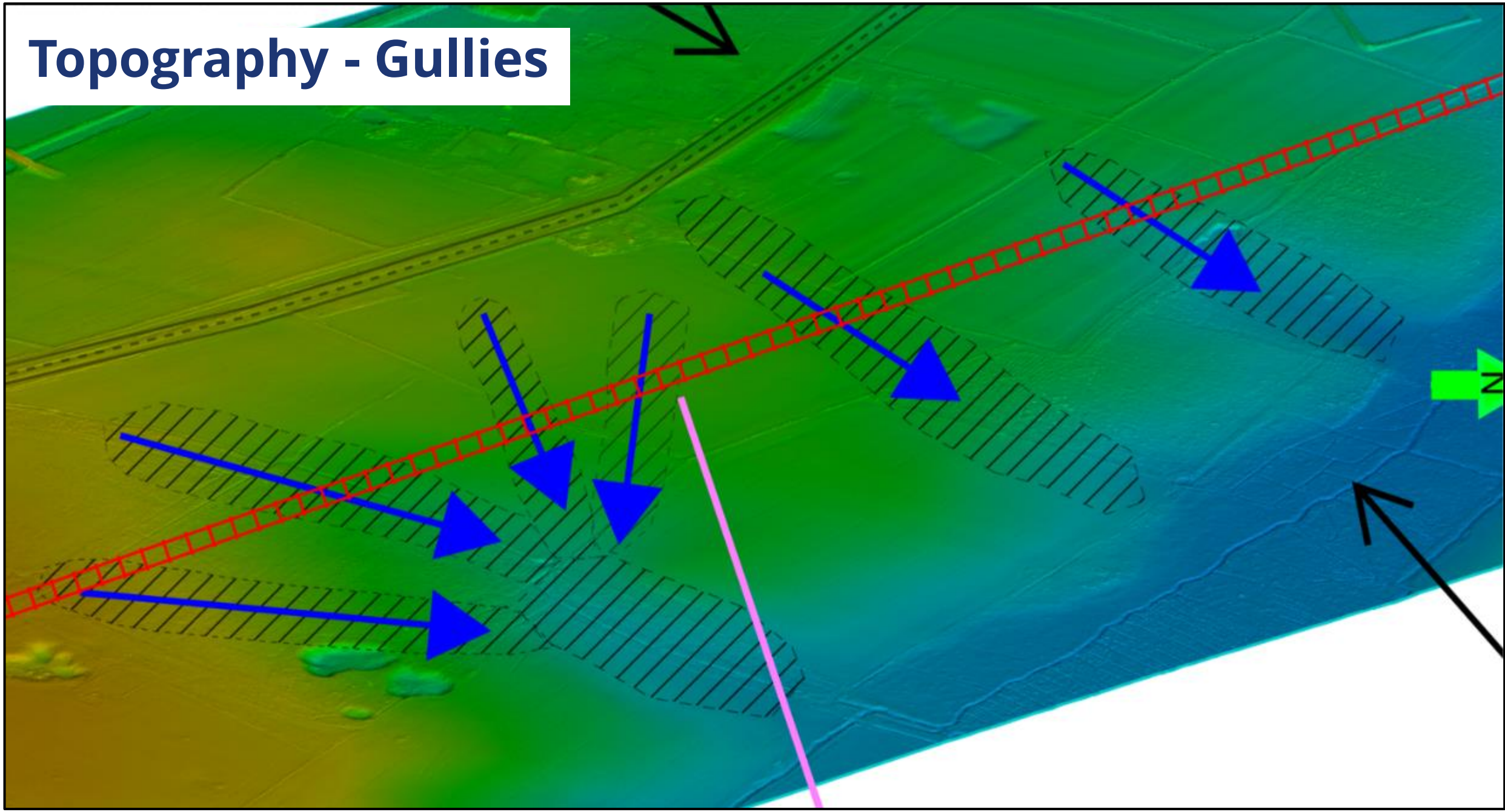


Topography



Extract from BBV digital terrain model prior to the start of the works. Balsall Common is on the high ground to the left

Topography - Gullies



3 - Geology

3a - Bedrock



Triassic Bedrock Origins

Pangea and UK

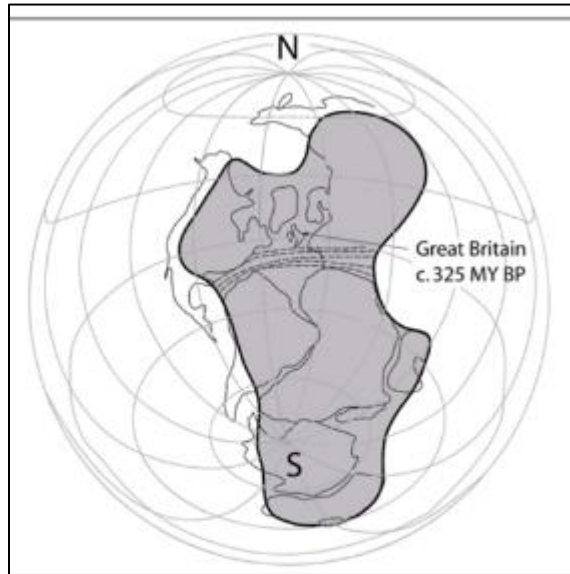


Figure 2.1 Supercontinent of Pangea in the late Carboniferous Period 325 million years ago formed by the collision of the continental masses of Laurasia and Gondwana (after Keary and Vine, 1990).

Permo-Triassic Basin Formation



Figure 2.2 Permo-Triassic regional tectonic framework of the North Atlantic region. CB = Cheshire Basin, WB = Worcester Basin, WC = Wessex Basin, NPB = North Permian Basin, SPB = South Permian Basin, LBM = London-Brabant Massif (after Chadwick and Evans, 1995).

Triassic Fluvial System



Stratigraphic Column

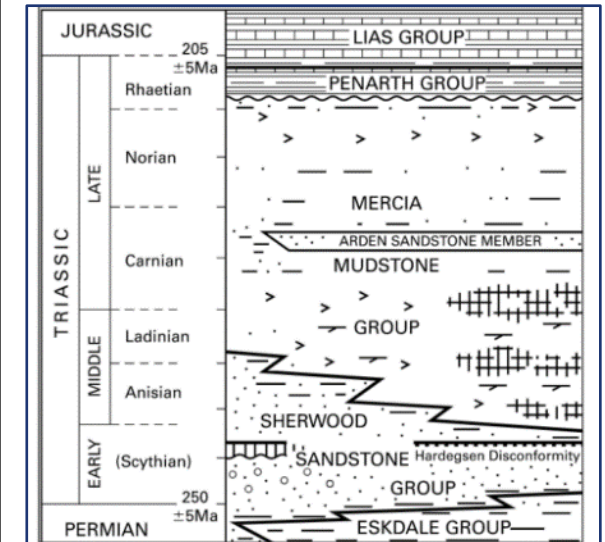


Figure 2.3 Triassic lithofacies in England and the Southern North Sea (after Warrington and Ivimey-Cook, 1992).

Extracts from BGS Research Report RR/01/02 Engineering Geology of the Mercia Mudstone Group

How far have I travelled

**Chester formation
(Chester Pebble Beds –
Bunter Pebbles)**

Photographs taken by G McArdle as
part of DJV construction phase
support activities



Brown or purple quartzite, with quartz conglomerate and vein quartz.
Origin Armorican Massif in France



Chester Formation



Armorican Massif [Le Massif armoricain \(vinsvignesvignerons.com\)](http://LeMassifarmoricain(vinsvignesvignerons.com))



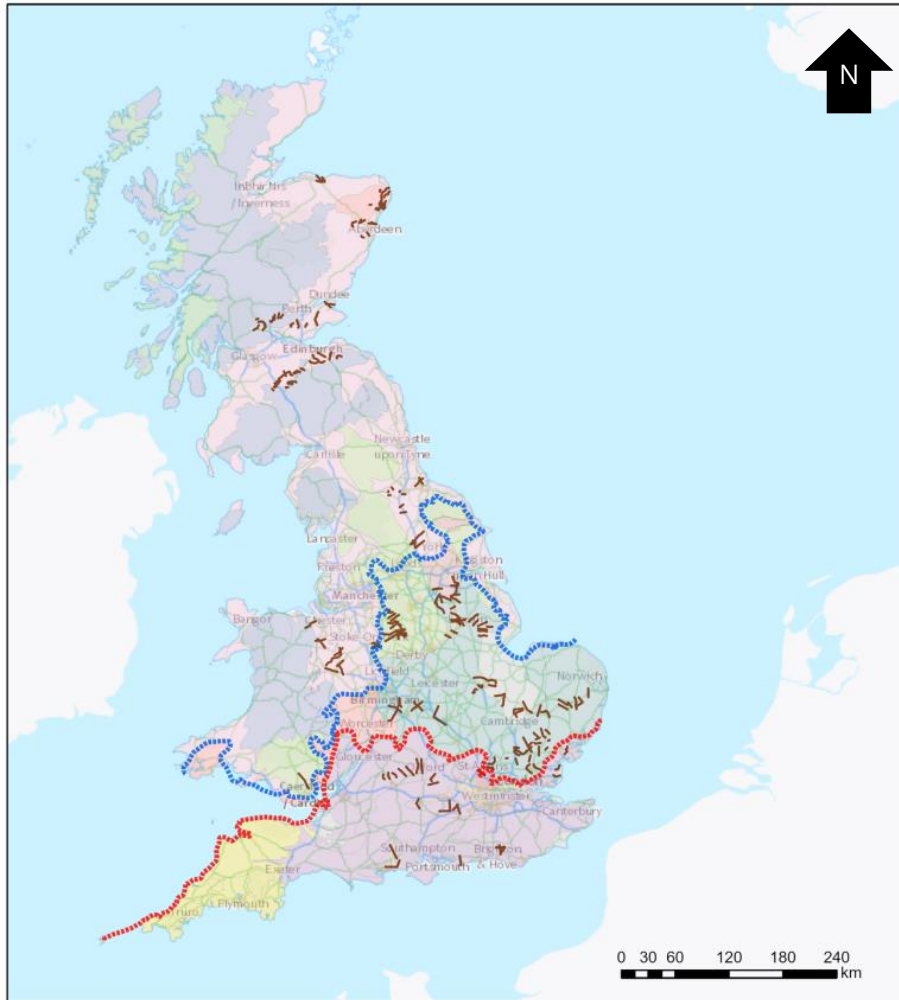
Pile Arisings

3 - Geology

3b - Glacial Environments



Glacial limits and Glacial Ground Models – Which Quaternary Domain is Applicable to Park Lane Cutting



Map Key

Quaternary Domains Descriptors

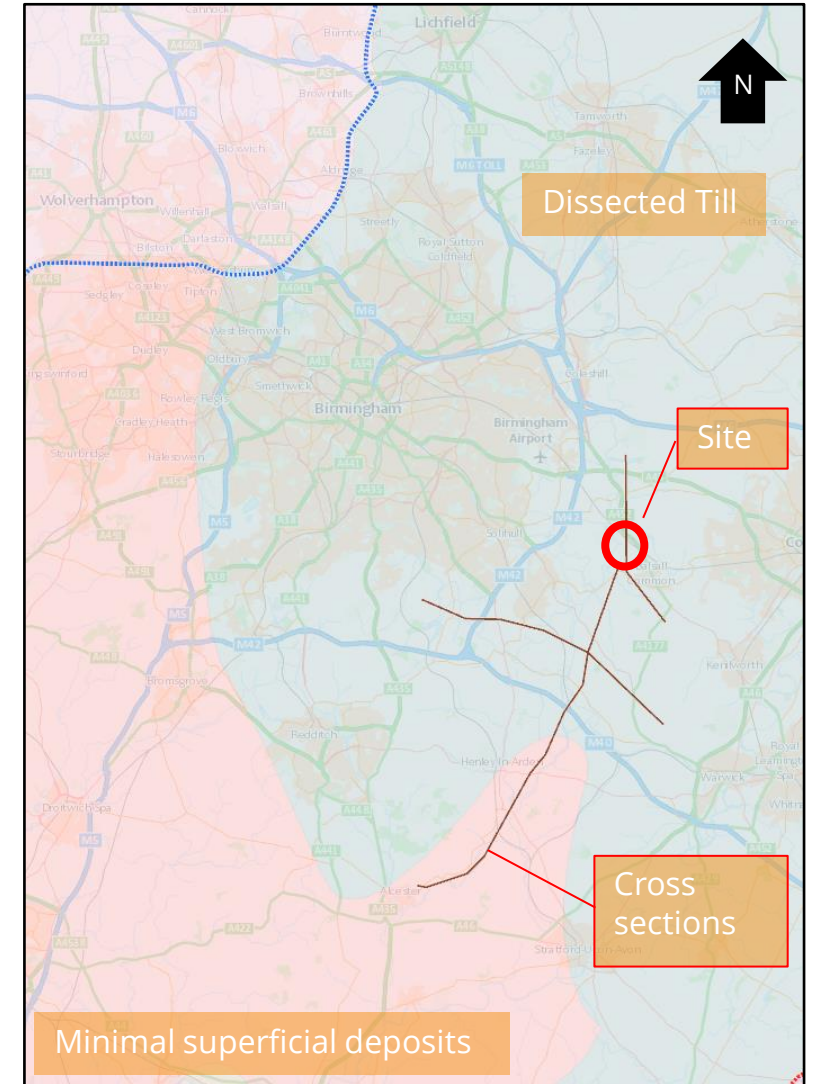
- Coastal and Estuarine
- Dissected Till
- Fluvial
- Ice-scoured Montane
- Lowland Basin
- Lowland Periglaciated
- Minimal Till
- Montane and Valley
- Plateau and Valley
- Till Dominant
- Upland Periglaciated

Geological Cross Sections



Glacial Limits

- Devensian/Anglian glaciation boundary
- Glaciated/Non-Glaciated boundary



Extracts from the BGS Onshore Index

Glacial limits and Glacial Ground Models – Glacial lakes – Vale of York

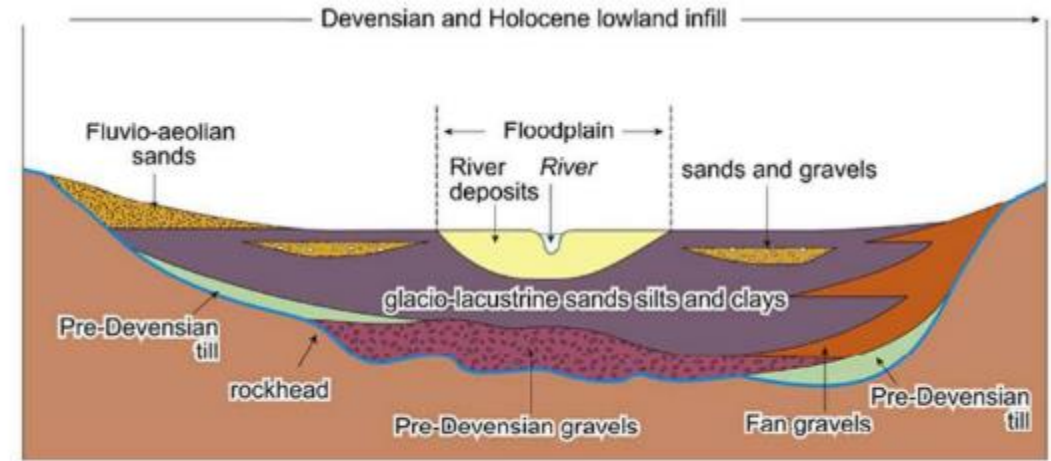
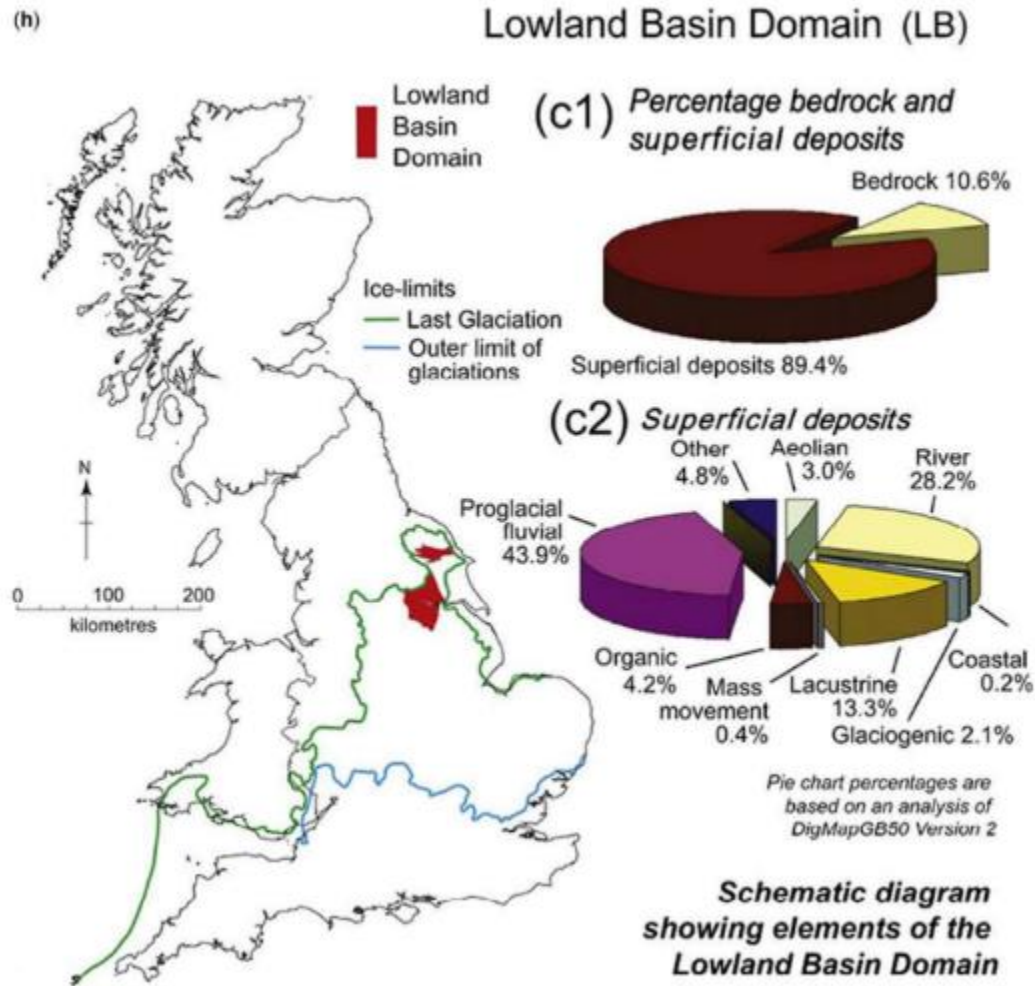
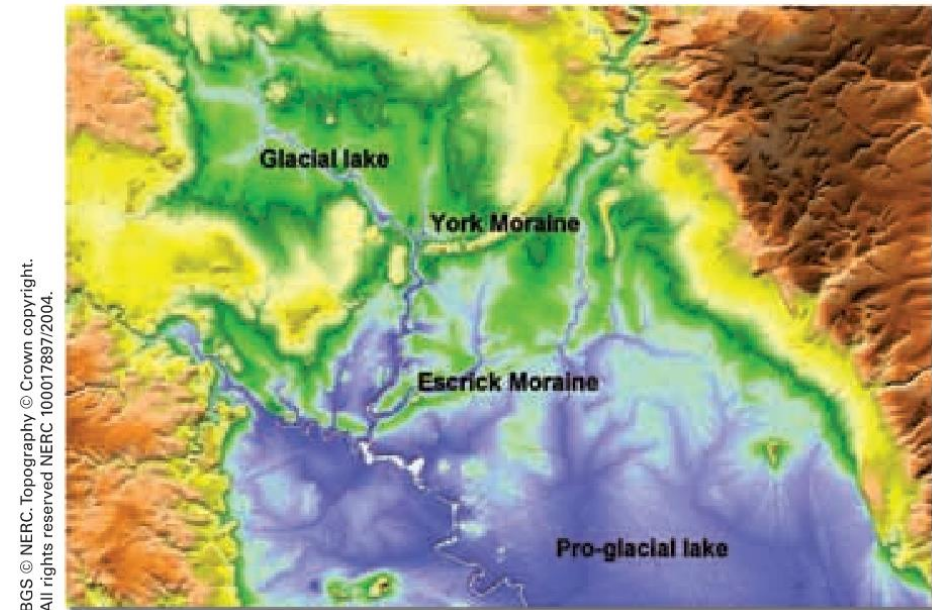


Fig. 4.72. Continued.



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Extracts from BGS Vale of York

Glacial limits and Glacial Ground Models

486

BRITISH AND IRISH CONCEPTUAL GLACIAL GROUND MODELS

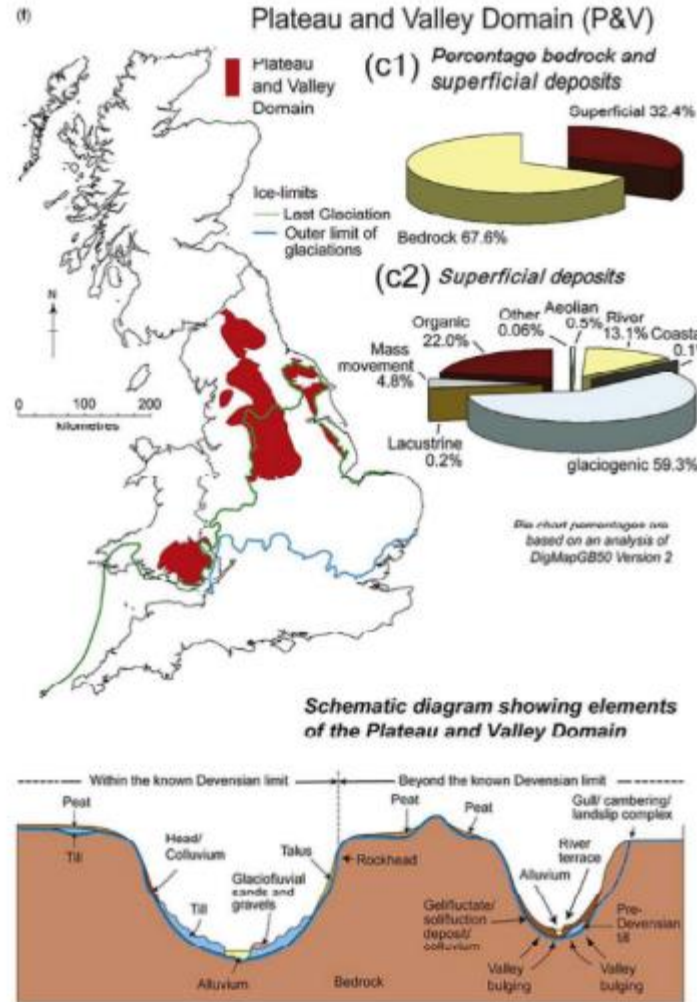


Fig. 4.72. Continued.

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BRITISH AND IRISH CONCEPTUAL GLACIAL GROUND MODELS

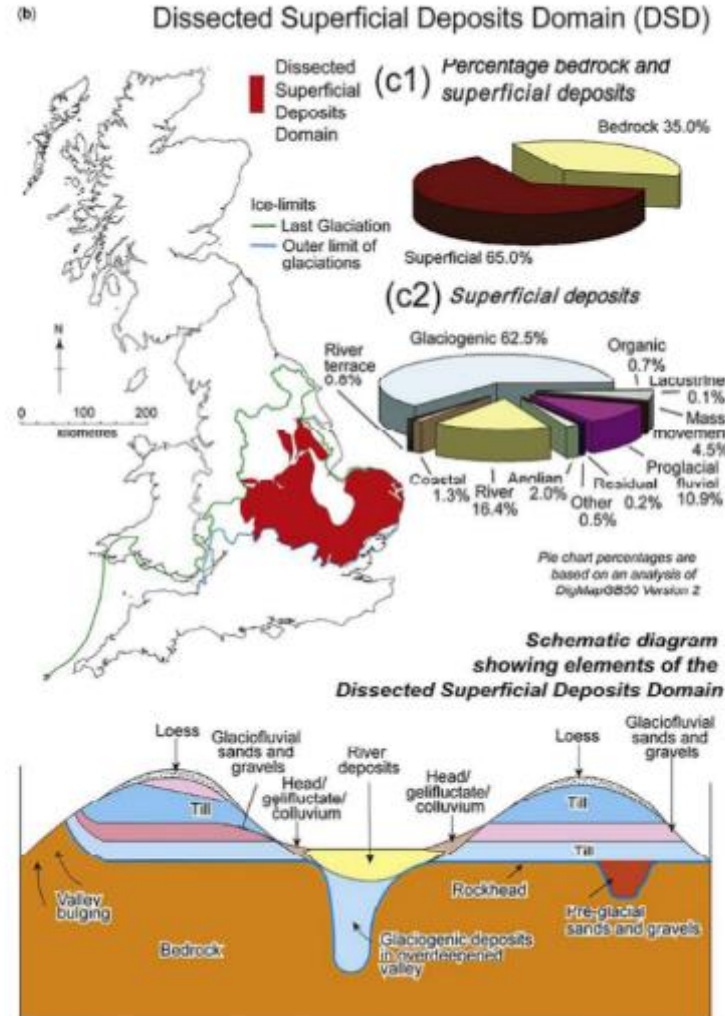


Fig. 4.72. Continued.

BRITISH AND IRISH CONCEPTUAL GLACIAL GROUND MODELS

485

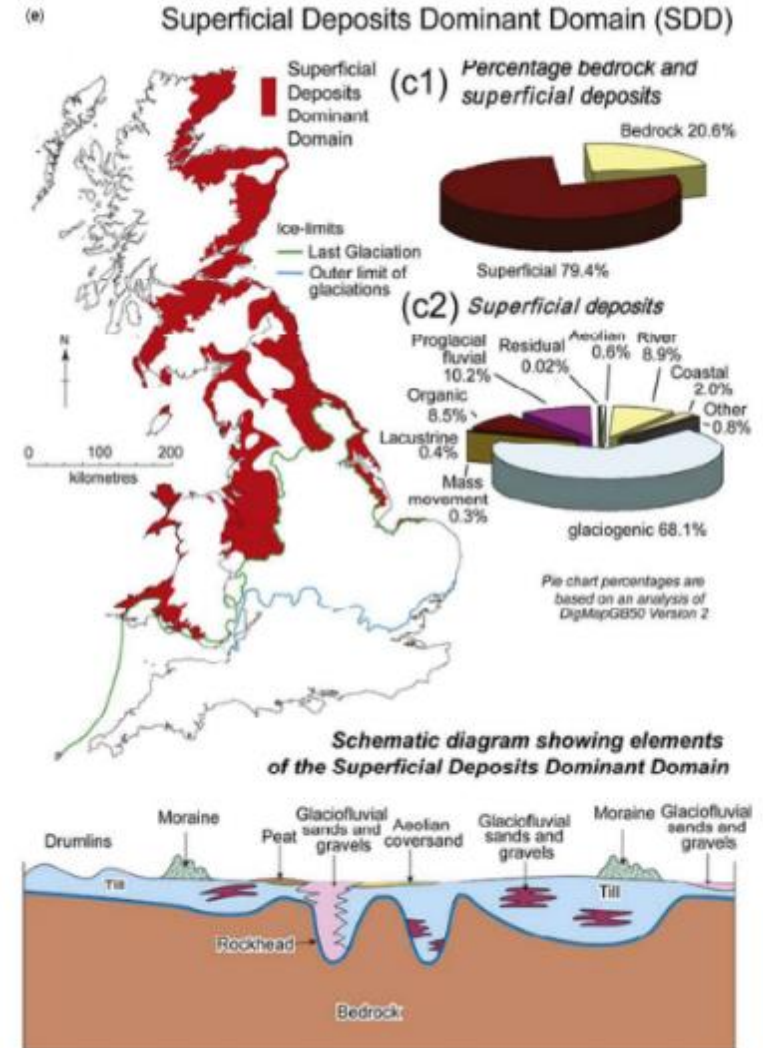


Fig. 4.72. Continued.

Extracts from Booth et al 2015 - Booth S., Merritt J. & Rose J. 2015. Quaternary Provinces and Domains

Glacial limits and Glacial Ground Models

486

BRITISH AND IRISH CONCEPTUAL GLACIAL GROUND MODELS

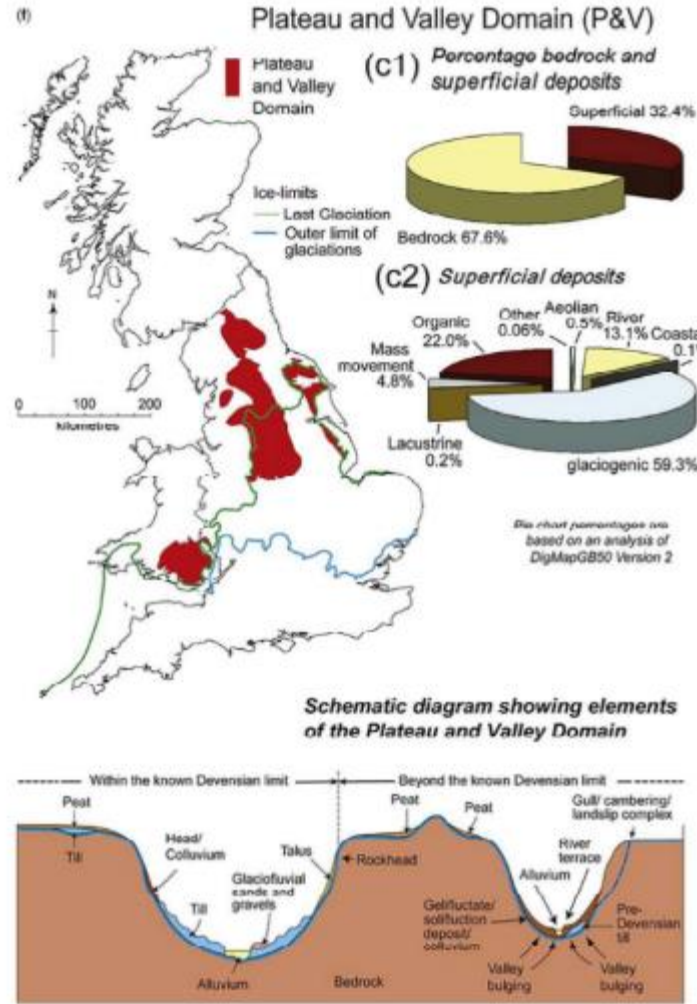


Fig. 4.72. Continued.

487

BRITISH AND IRISH CONCEPTUAL GLACIAL GROUND MODELS

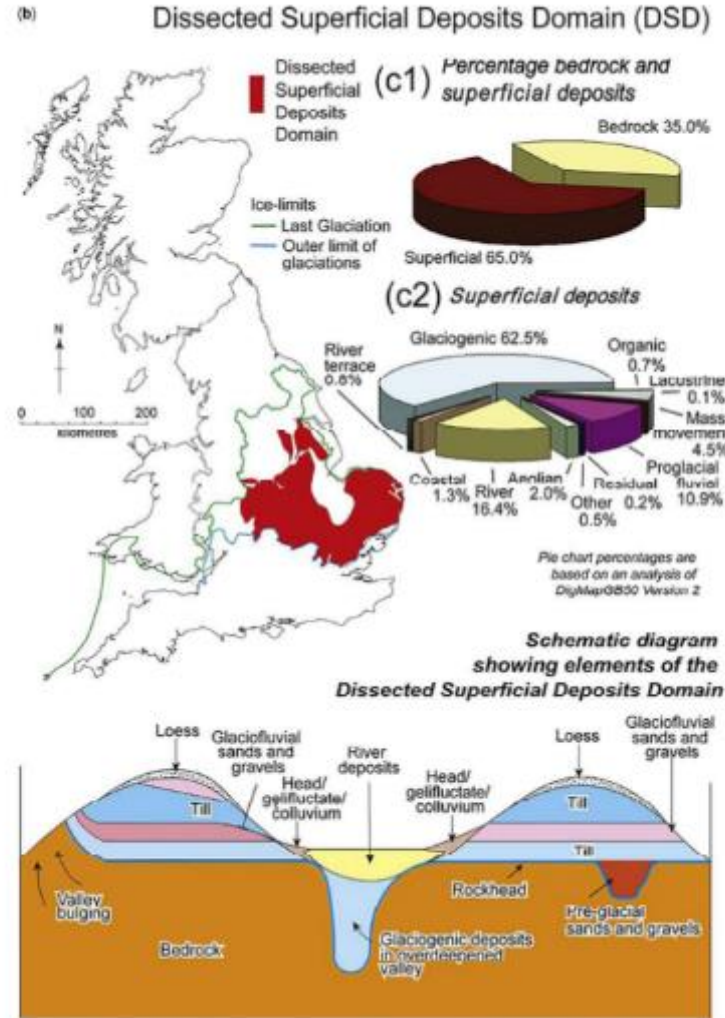


Fig. 4.72. Continued.

BRITISH AND IRISH CONCEPTUAL GLACIAL GROUND MODELS

485

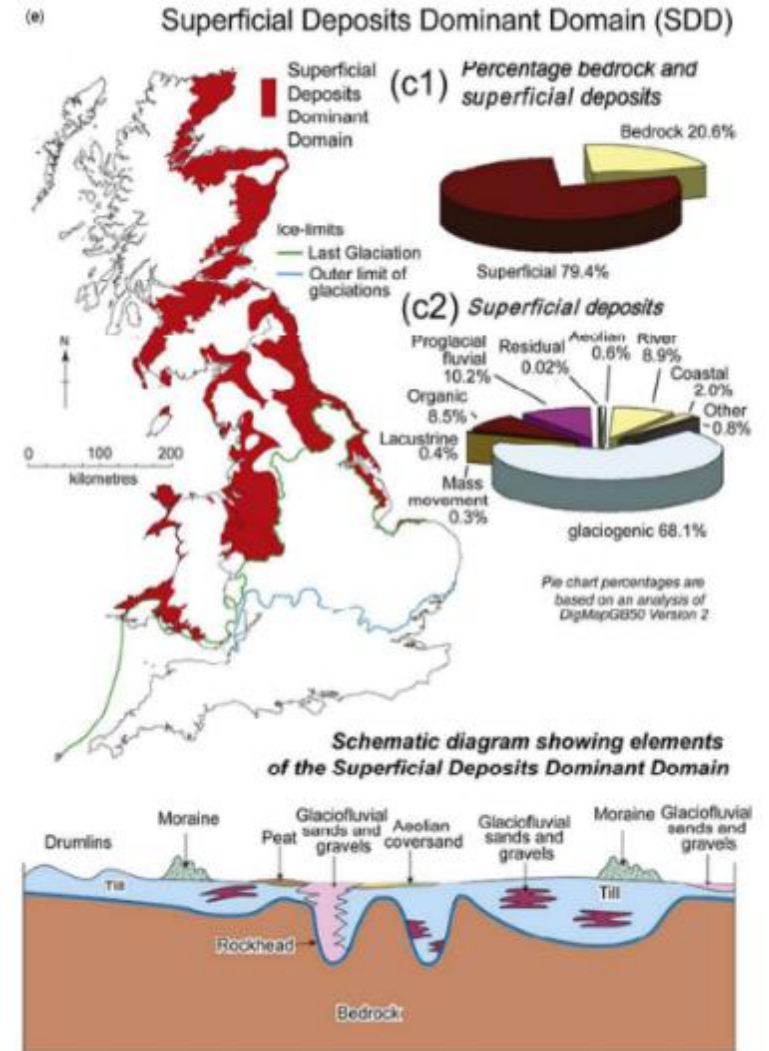
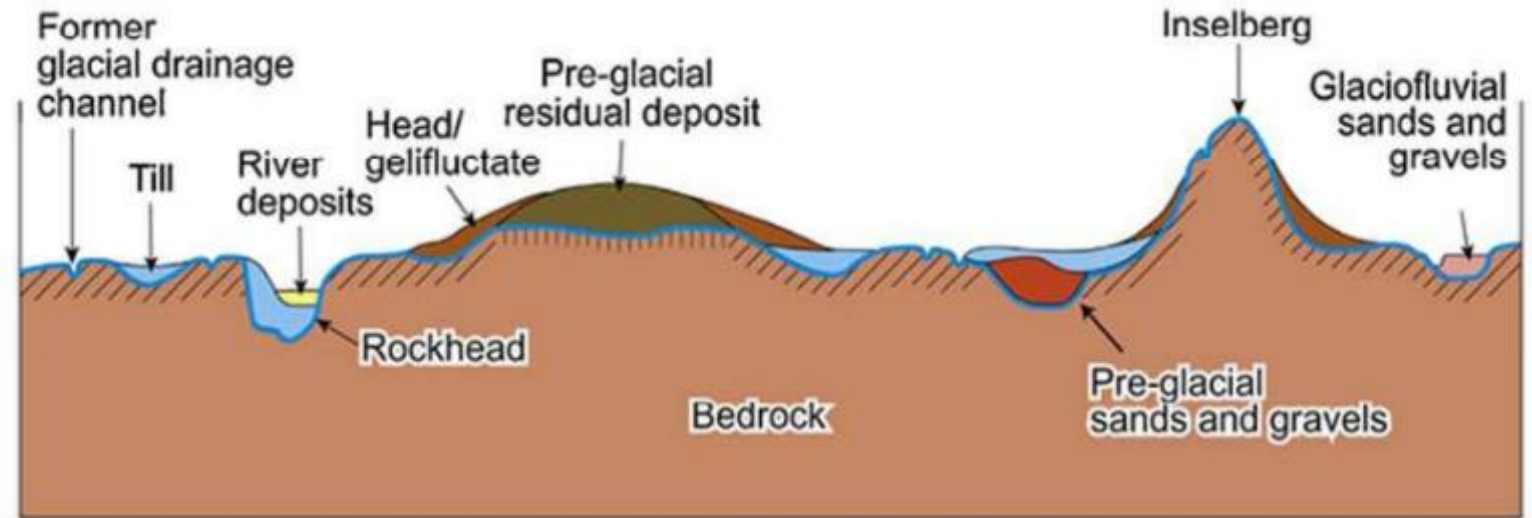
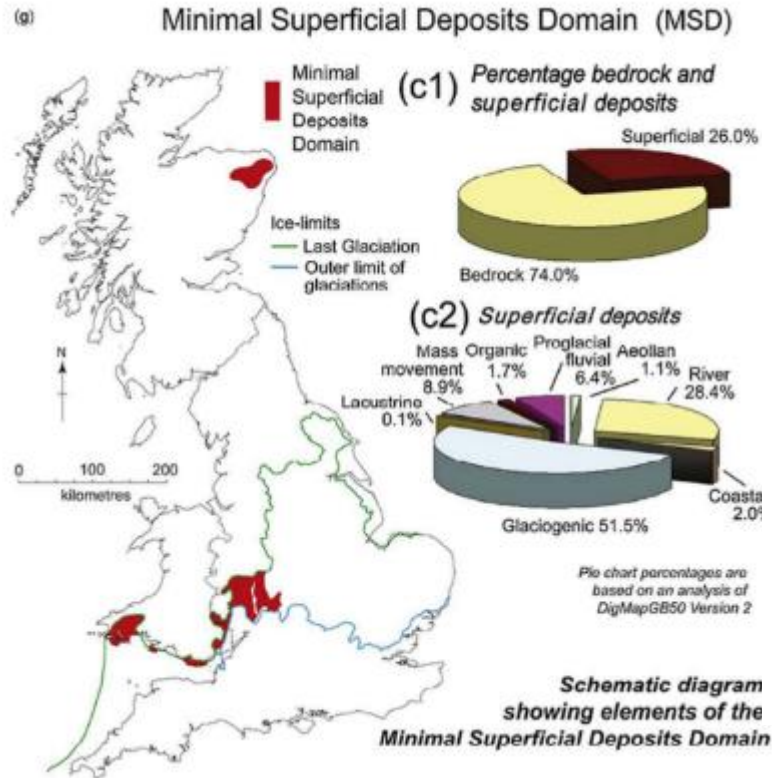


Fig. 4.72. Continued.

Extracts from Booth et al 2015 - Booth S., Merritt J. & Rose J. 2015. Quaternary Provinces and Domains

Park Lane Cutting - Glacial limits and Glacial Ground Models



- Weathered metasediments and igneous rocks (mostly granular disintegration)
- Weathered metasediments and igneous rocks (mostly chemical disintegration)

As can be seen from the map on the left the glacial domain between the Devensian and Anglian limit is different to most of the UK. This domain is more applicable to the site than the dissected Till Domain that is indicated in the literature.

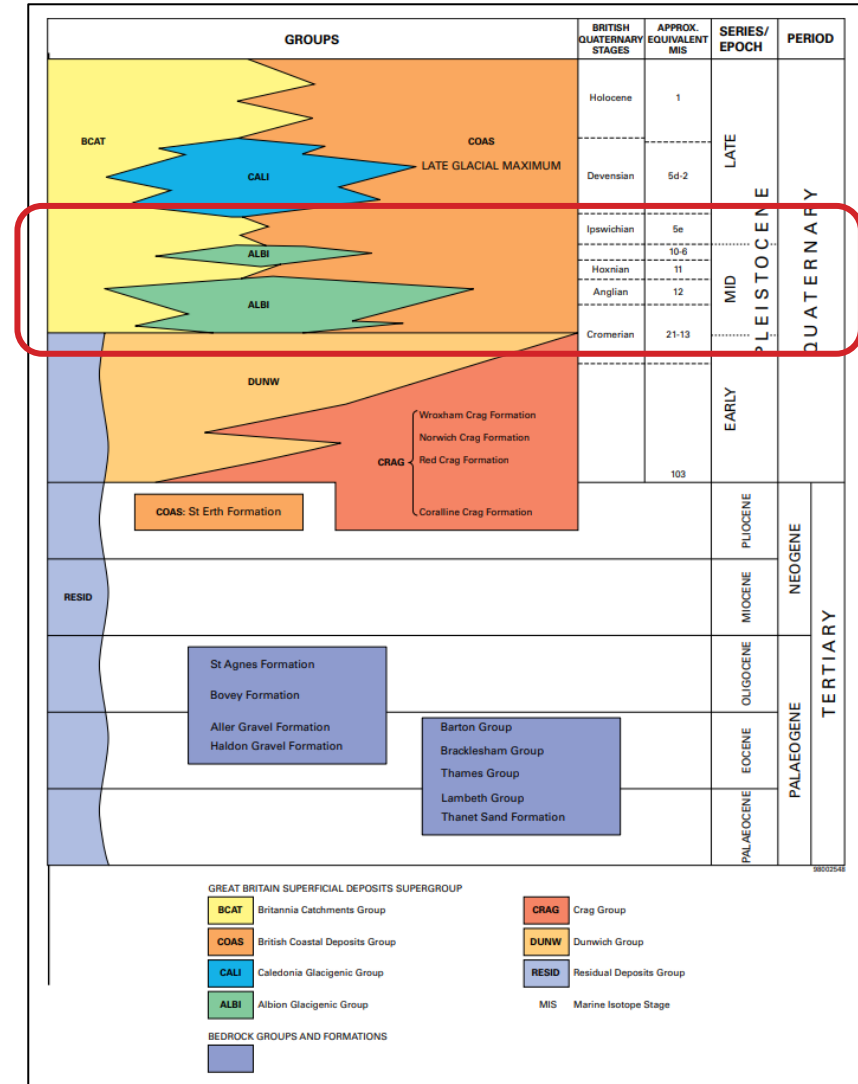
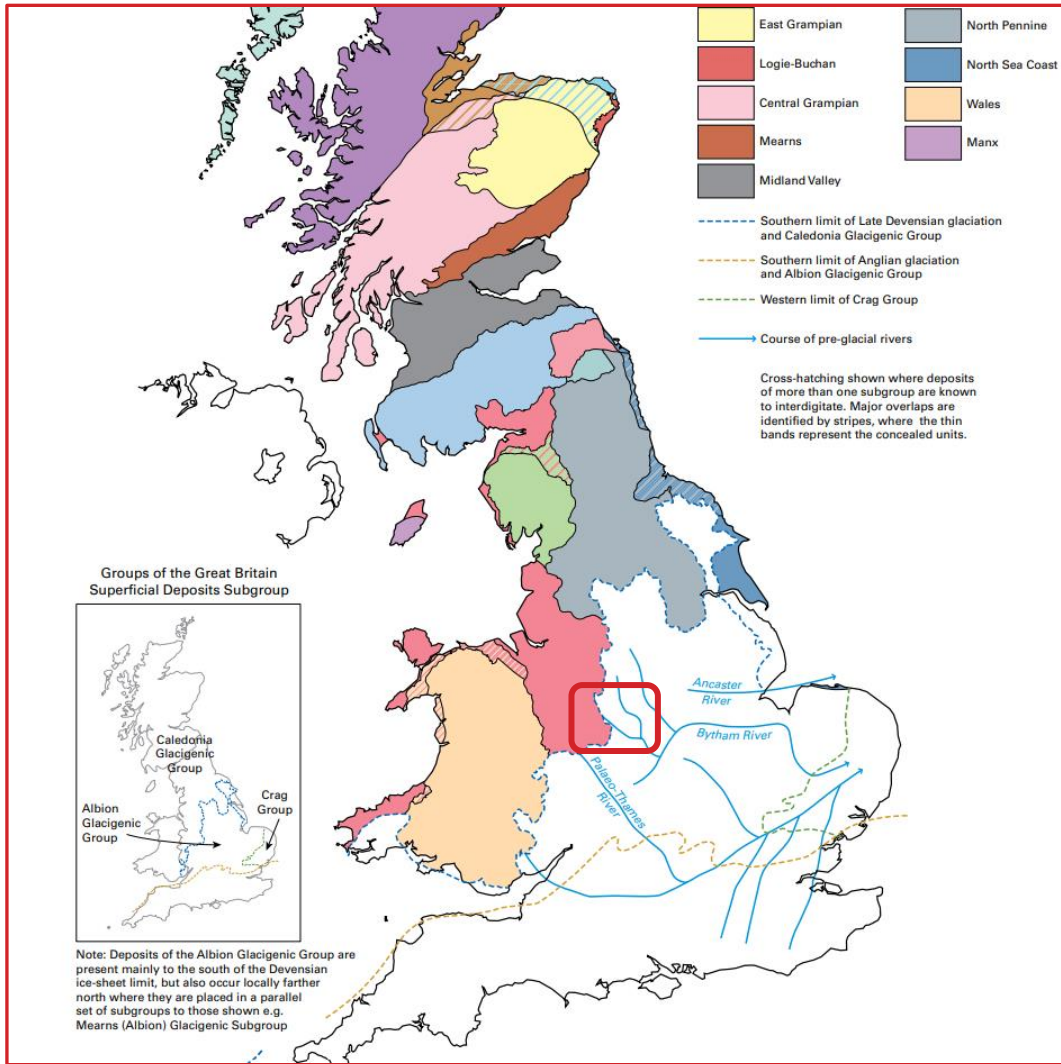
3 - Geology

3c - Mid-Pleistocene



Park Lane Cutting – Engineering Geology/Ground Water Risk

Mid-Pleistocene – Glacial limits and Glaciogenic Groups



Extracts from BGS Research Report RR/10/03

Park Lane Cutting – Engineering Geology/Ground Water Risk Mid-Pleistocene

Table 1b – Summary of Quaternary and Neogene (Tertiary) lithostratigraphical framework for Great Britain and the Isle of Man with relationship of groups to Quaternary stages and suggested correlation with marine isotope stages.

ERA	PERIOD	SERIES/EPOCH	AGE	BRITISH QUATERNARY STAGE (ONSIBRE) (After Goudin and Sutherland 1993a; Mitchell et al. 1977a; West 1961, 1969; Zalmansov et al. 1991; Equivalents Correlated by Core Chronology 2005 event 6 (K02) series for the Late Devensian (after Lowe et al., 2006))	SOUTH-WEST EUROPEAN QUATERNARY STAGE (After Gibbard et al. 1993a; Fieroff 1956; Lowe 1998, 2000; Zalmansov 1991)	Marine Oxygen Isotope Stage (MIS) – approx. correlation	LITHO. STRATIGRAPHICAL GROUPS						
QUATERNARY	PLEISTOCENE	LATE	TARDIAN	DEVENSIAN	WELCHSIAN	1	ALBION GLACIATIC GROUP MUDONIA GLACIATIC GROUP BRITANNIA CATCHMENTS GROUP						
						2-4							
		MIDDLE	'IONIAN'	DEVENSIAN	WELCHSIAN	5							
						6-11							
						12							
						13-14							
	EARLY	CALABRIAN	DEVENSIAN	WELCHSIAN	15-16								
					17-18								
	MIOCENE	PILCENE	PILCENE	PILCENE	PILCENE	PILCENE	PILCENE	GREAT BRITAIN SUPERFICIAL DEPOSITS SUPERGROUP CRAG GROUP DENWICH GROUP RESIDUAL DEPOSITS GROUP BRITISH COASTAL DEPOSITS GROUP					
									MID-CENE	MID-CENE	MID-CENE	MID-CENE	MID-CENE
		PALAEO-CENE	PALAEO-CENE	PALAEO-CENE	PALAEO-CENE	PALAEO-CENE	PALAEO-CENE						
MID-CENE									MID-CENE	MID-CENE	MID-CENE	MID-CENE	
													PALAEO-CENE

PLEISTOCENE	MIDDLE	'IONIAN'	0.126Ma	IPSWICHIAN	EEMIAN	5e
			'CROMERIAN COMPLEX'	'WOLSTONIAN'	SAALIAN	10-6
				HOXNIAN	HOLSTEINIAN	11
				ANGLIAN	ELSTERIAN	12
				'CROMERIAN COMPLEX'	'CROMERIAN COMPLEX'	21-13
			0.781 Ma			
	BEESTONIAN	BAVELIAN	64-22			

Mid-Pleistocene – 0.781Ma to 0.126Ma

Why does the addition of Mid-Pleistocene to Glacial Fluvial Deposits matter?

One answer is that there were several glaciations that resulted in a superficial soil group being categorised as **Undifferentiated Glacial Fluvial Deposits**

Park Lane Cutting SL2N- Engineering Geology/Ground Water Risk Mid-Pleistocene

Table 1b Summary of Quaternary and Neogene (Tertiary) lithostratigraphical framework for Great Britain and the Isle of Man with relationship of groups to Quaternary stages and suggested correlation with marine isotope stages.

ERA	PERIOD	SERIES/EPOCH	AGE	BRITISH QUATERNARY STAGE (ONSUBRE)	SOUTH-WEST EUROPEAN QUATERNARY STAGE	Marine Oxygen Isotope Stage (MIS) - approx. correlation	LITHO. STRATIGRAPHICAL GROUPS	ISOSTRATIGRAPHICAL GROUPS						
QUATERNARY	PLEISTOCENE	MIDDLE	0.126Ma	'IONIAN'	'WOLSTONIAN'	5e	ALBION GLACIATIC GROUP	BRITANNIA CAPRIBRITIS GROUP						
									'CROMERIAN COMPLEX'	'CROMERIAN COMPLEX'	21-13			
												IPSWICHIAN	EEMIAN	5e
												'WOLSTONIAN'	SAALIAN	10-6
												HOXNIAN	HOLSTEINIAN	11
				ANGLIAN	ELSTERIAN	12								
				0.781 Ma	'CROMERIAN COMPLEX'	21-13								
							WELCHSILLIAN							
							IPSWICHIAN	HEEMAN	5c					
							'WOLSTONIAN'	SAALIAN	10-6					
BOHEMIAN	DOUSTIGMIAN	11												
ANGLIAN	ELSTERIAN	12												
'CROMERIAN COMPLEX'	'CROMERIAN COMPLEX'	21-13												

Glaciofluvial deposits, Mid Pleistocene

Computer Code:	GFDMP	Preferred Map Code:	notEntered
Status Code:	Index Level		
Age range:	Cromerian Stage (QC) — Ipswichian Stage (QI)		
Lithological Description:	See GFDU Glaciofluvial deposits. Sand and gravel. Cromerian to Oxygen Isotope Stage 6.		
Definition of Lower Boundary:	none recorded or not applicable		
Definition of Upper Boundary:	none recorded or not applicable		
Thickness:	none recorded or not applicable		
Geographical Limits:	none recorded or not applicable		
Parent Unit:	Glaciofluvial deposits (GFDU)		
Previous Name(s):	Glaciofluvial deposits, undifferentiated (Middle Pleistocene) [Obsolete Name and Code: Use GFDMP] (-925)		
Alternative Name(s):	none recorded or not applicable		

Park Lane Cutting – Engineering Geology/Ground Water Risk

Extract from
BGS Onshore
Index

Park Lane
cutting HS2

Glacial Limits

- Devensian/Anglian glaciation boundary
- Glaciated/Non-Glaciated boundary

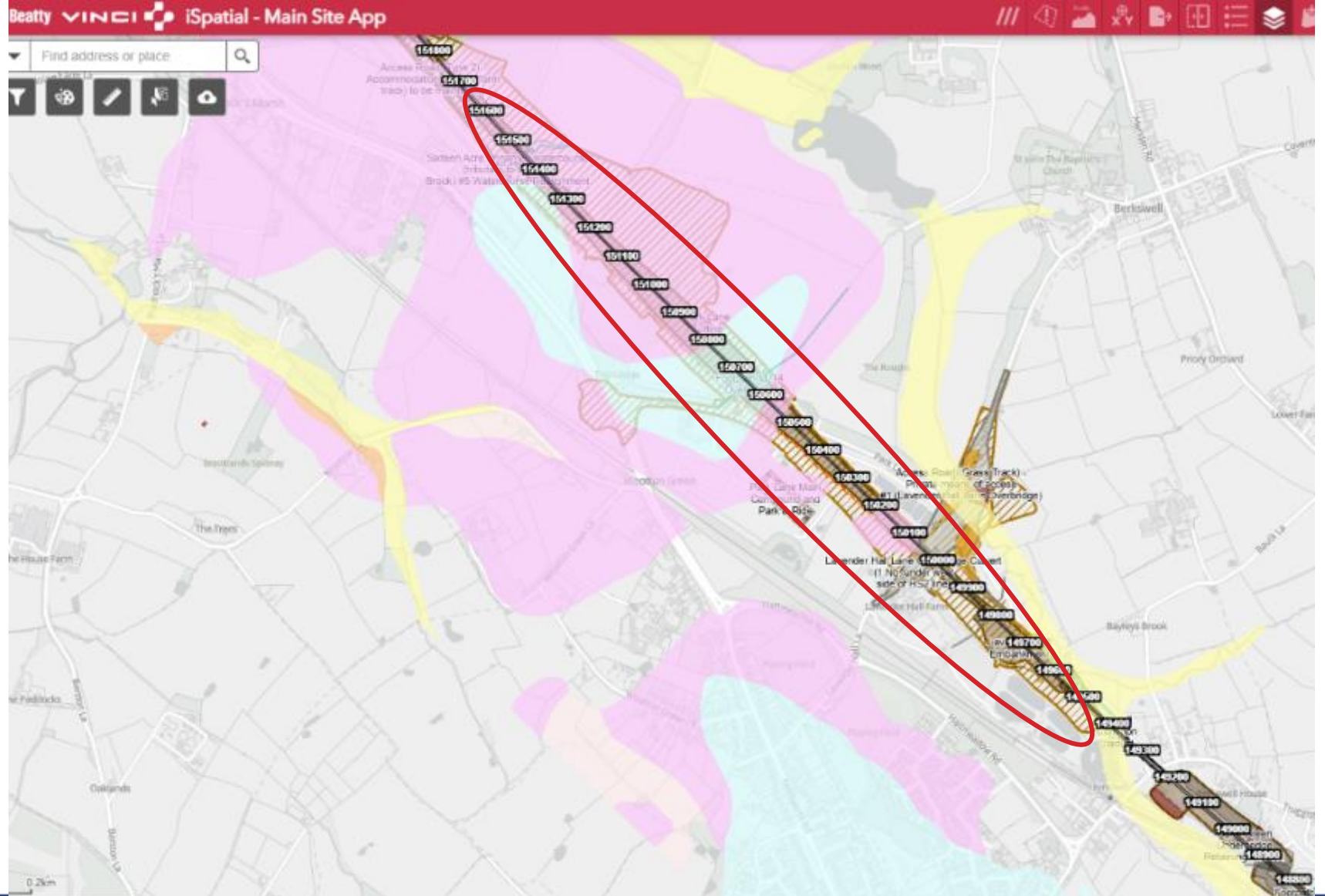


Superficial deposits 1:50,000 scale

- GLACIOFLUVIAL DEPOSITS, MID PLEISTOCENE - SAND AND GRAVEL
- GLACIOFLUVIAL TERRACE DEPOSITS, MID PLEISTOCENE - SAND AND GRAVEL
- BAGINTON SAND AND GRAVEL FORMATION - SAND AND GRAVEL
- TILL, MID PLEISTOCENE - DIAMICTON
- THRUSHINGTON MEMBER - DIAMICTON
- OADBY MEMBER - DIAMICTON
- GLACIOLACUSTRINE DEPOSITS, MID PLEISTOCENE - CLAY AND SILT
- ALLUVIUM - CLAY, SILT, SAND AND GRAVEL
- HEAD - CLAY, SILT, SAND AND GRAVEL
- RIVER TERRACE DEPOSITS, 1 - SAND AND GRAVEL
- RIVER TERRACE DEPOSITS, 2 - SAND AND GRAVEL

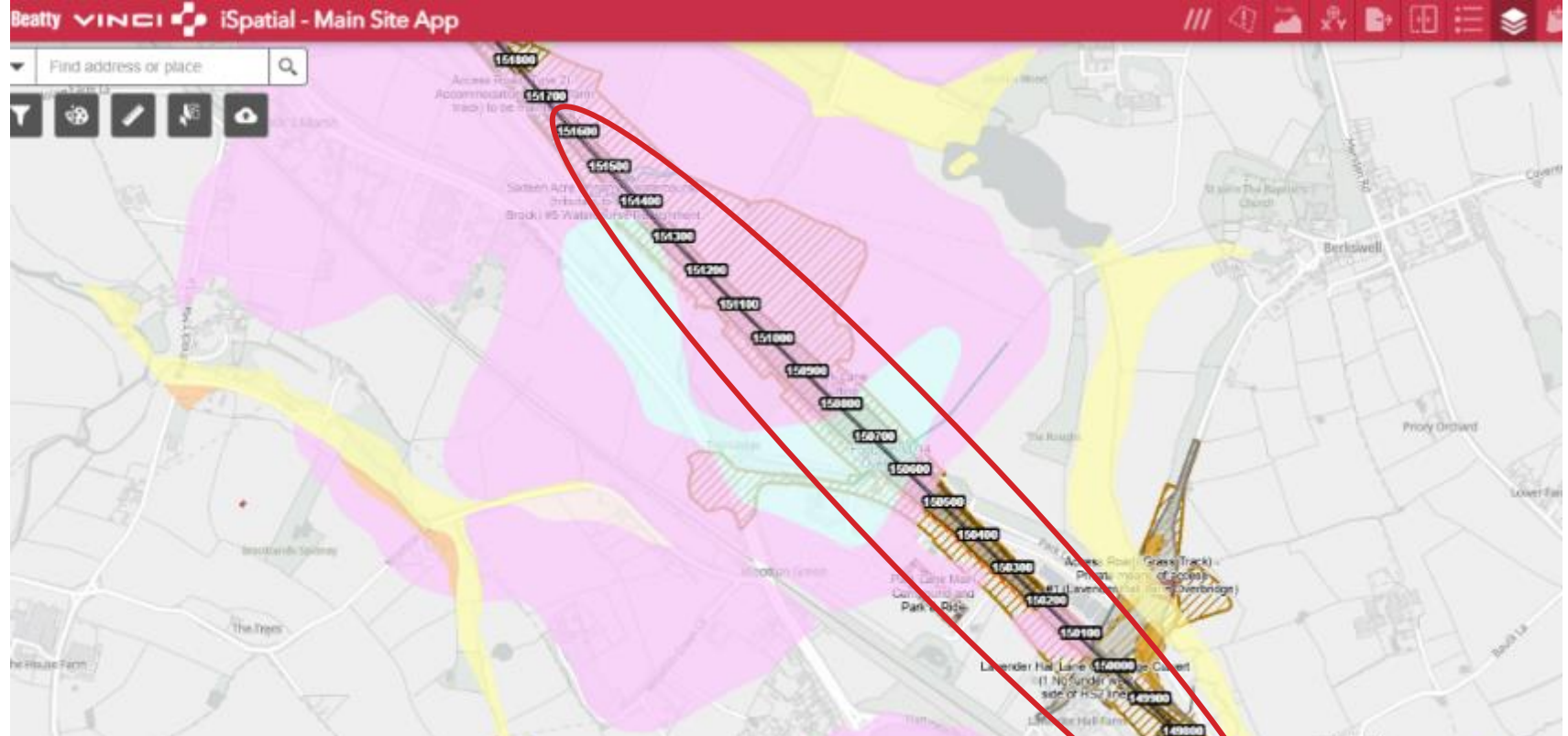
Park Lane Cutting – Engineering Geology/Ground Water Risk

Extract from
Ispatial with 1
to 10,000
Superficial
geology



Park Lane Cutting – Engineering Geology/Ground Water Risk

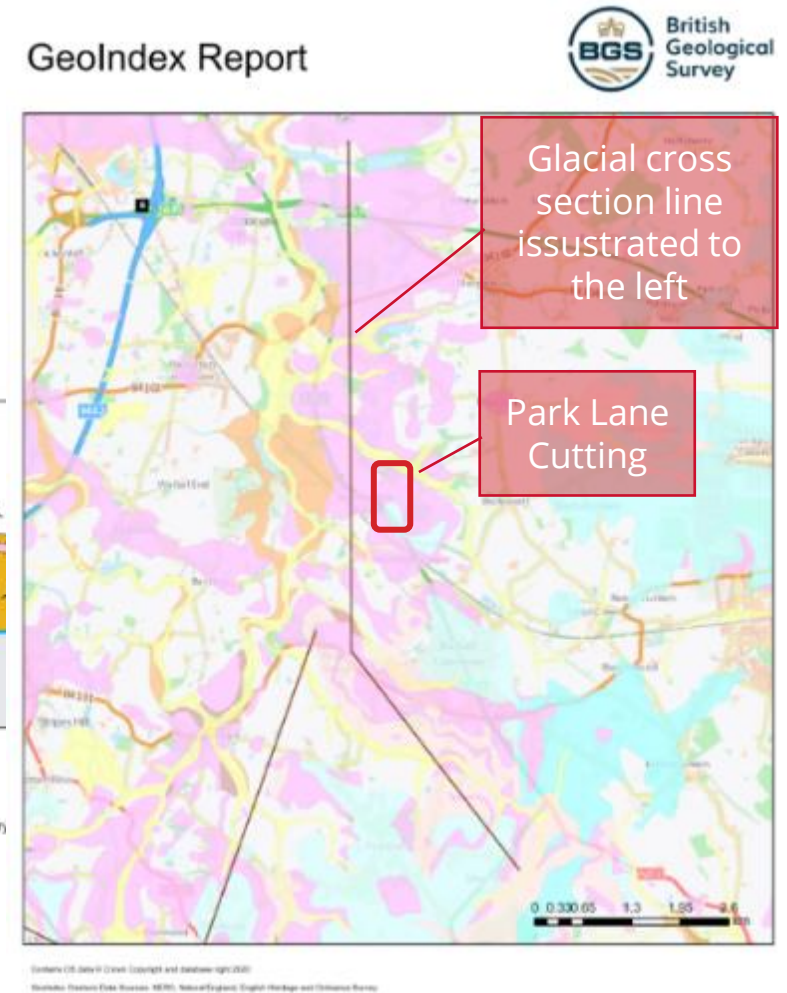
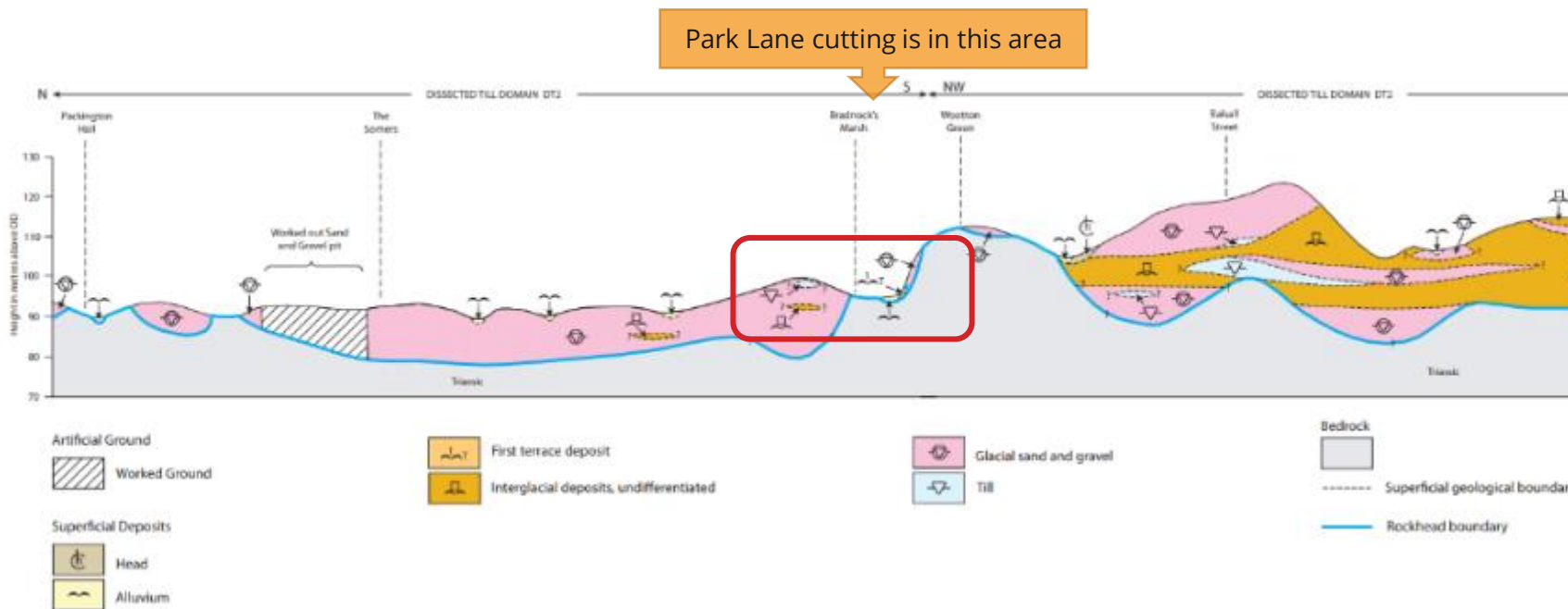
Extract from
Ispatial with 1
to 10,000
Superficial
geology



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Park Lane Cutting SL2N– Engineering Geology/Ground Water Risk Mid-Pleistocene – Glacial Fluvial - Undifferentiated (?)

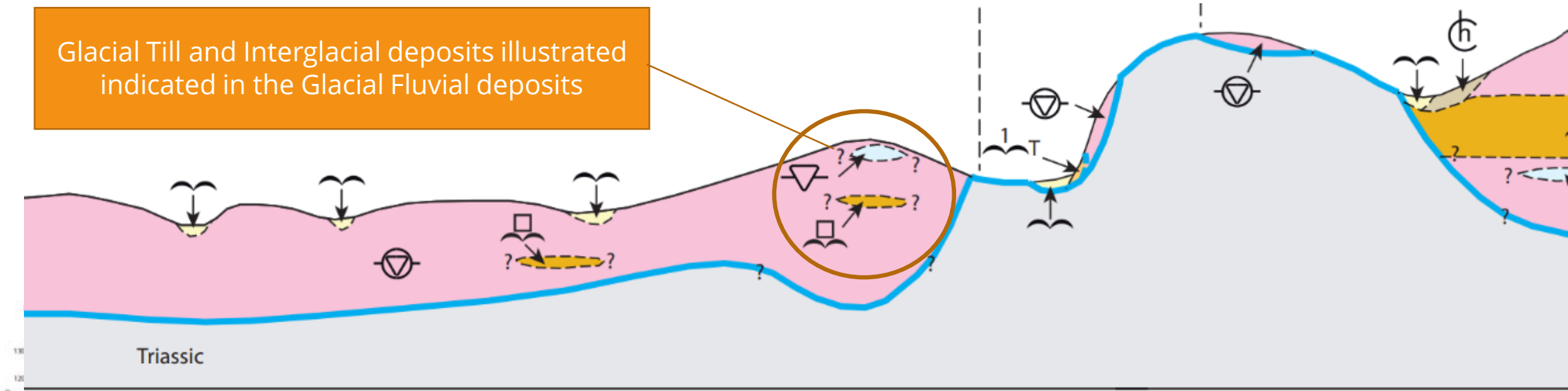
BGS cross section illustrates that the Glacial Sand and Gravel may contain Interglacial Deposits – Undifferentiated; and Glacial Till.
Interglacial deposits may include Head deposits. Both the Glacial Till and Head deposits may have been subject to cryoturbation.



Park Lane Cutting SL2N– Engineering Geology/Ground Water Risk

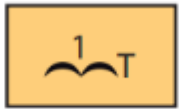
Mid-Pleistocene – Glacial Fluvial - Undifferentiated (?)

Glacial Till and Interglacial deposits illustrated indicated in the Glacial Fluvial deposits



Height in meters above OD

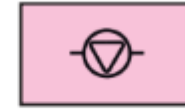
130
120
110
100
90
80
70



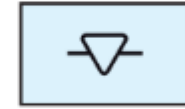
First terrace deposit



Interglacial deposits, undifferentiated



Glacial sand and gravel



Till

3 - Geology

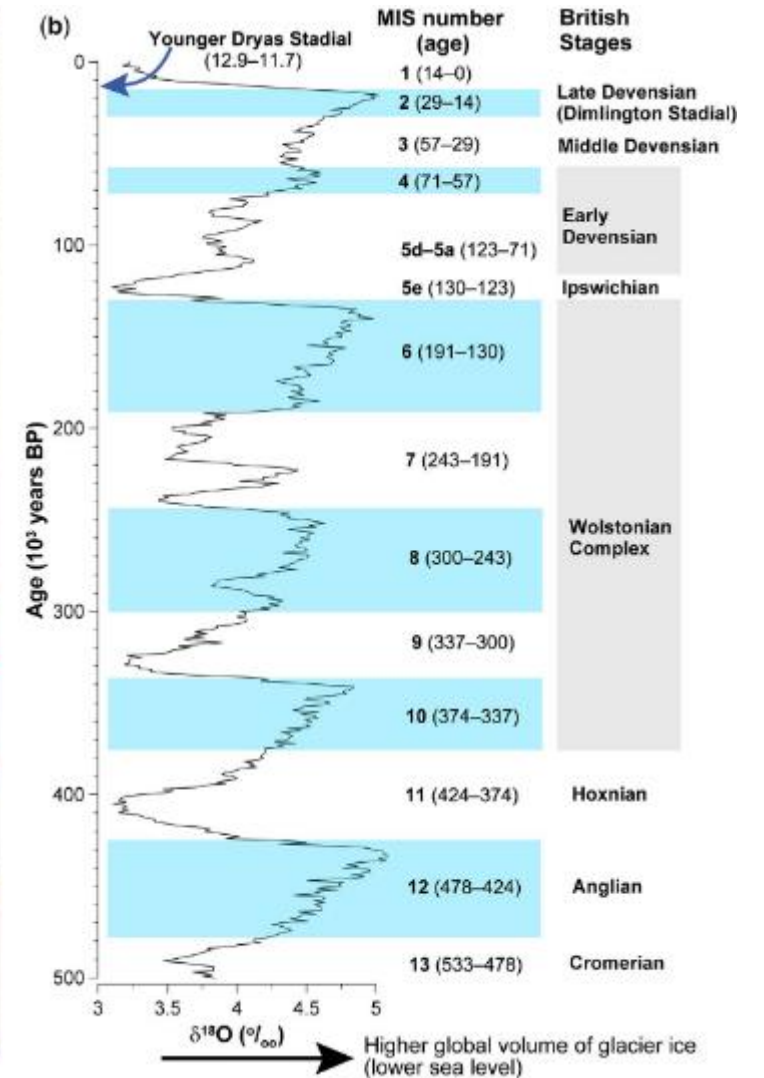
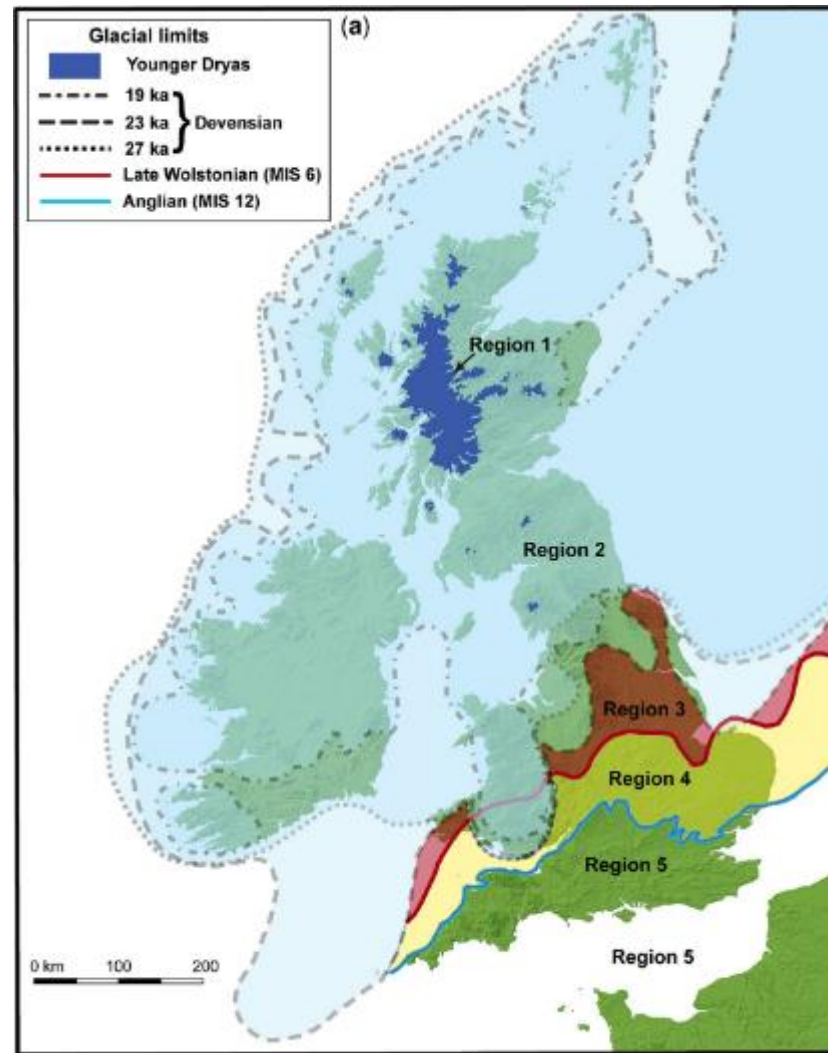
3d - Geohazards



Periglacial regions of the UK and Ireland superimposed on a digital elevation model

Region 4 (yellow and olive green) experienced periglaciation during Anglian deglaciation and during the Wolstonian and Devensian

MURTON, J.B. & BALLANTYNE, C.K. 2017



Periglacial Geo Hazards

Aerial photographs can highlight the origin of glacial soils.

It's important to consider whether the soil deposition is from

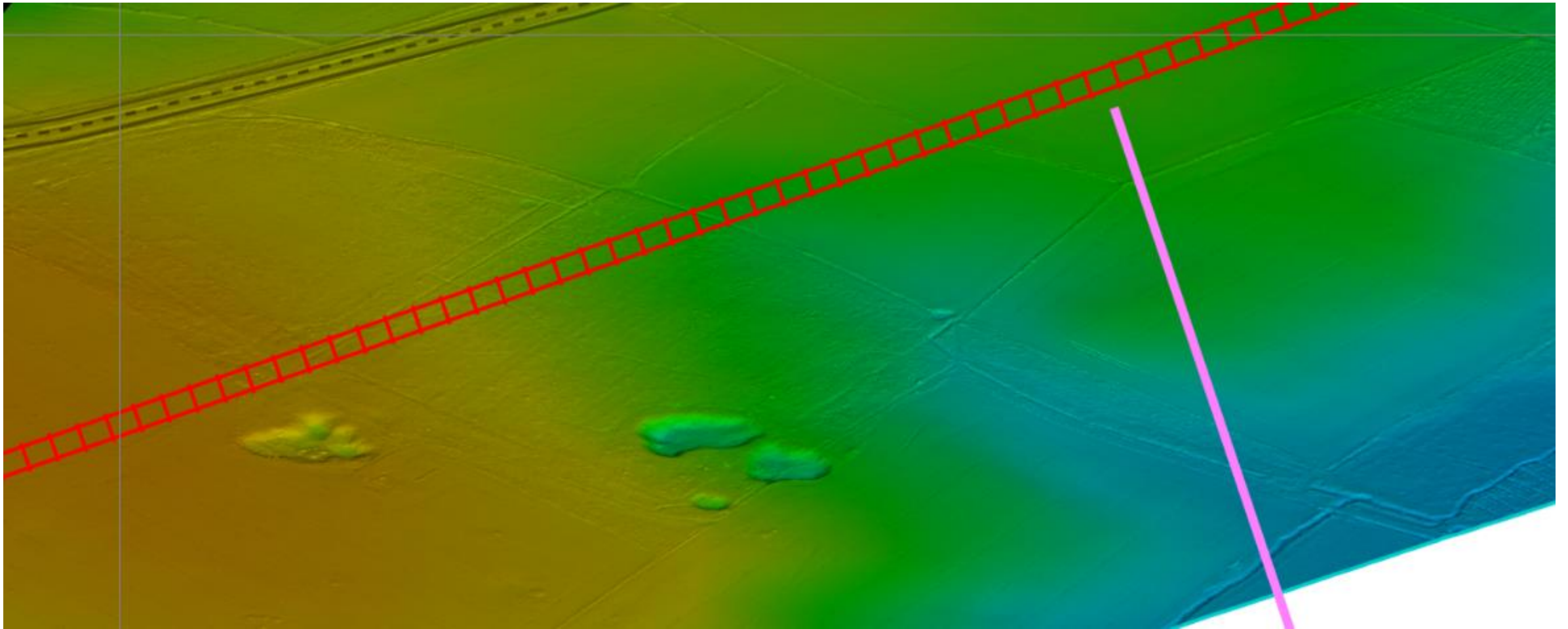
- Ice deposition
- Melt water
- Periglacial action

Image from Giles and Griffiths Geological Hazards of the UK, 2020



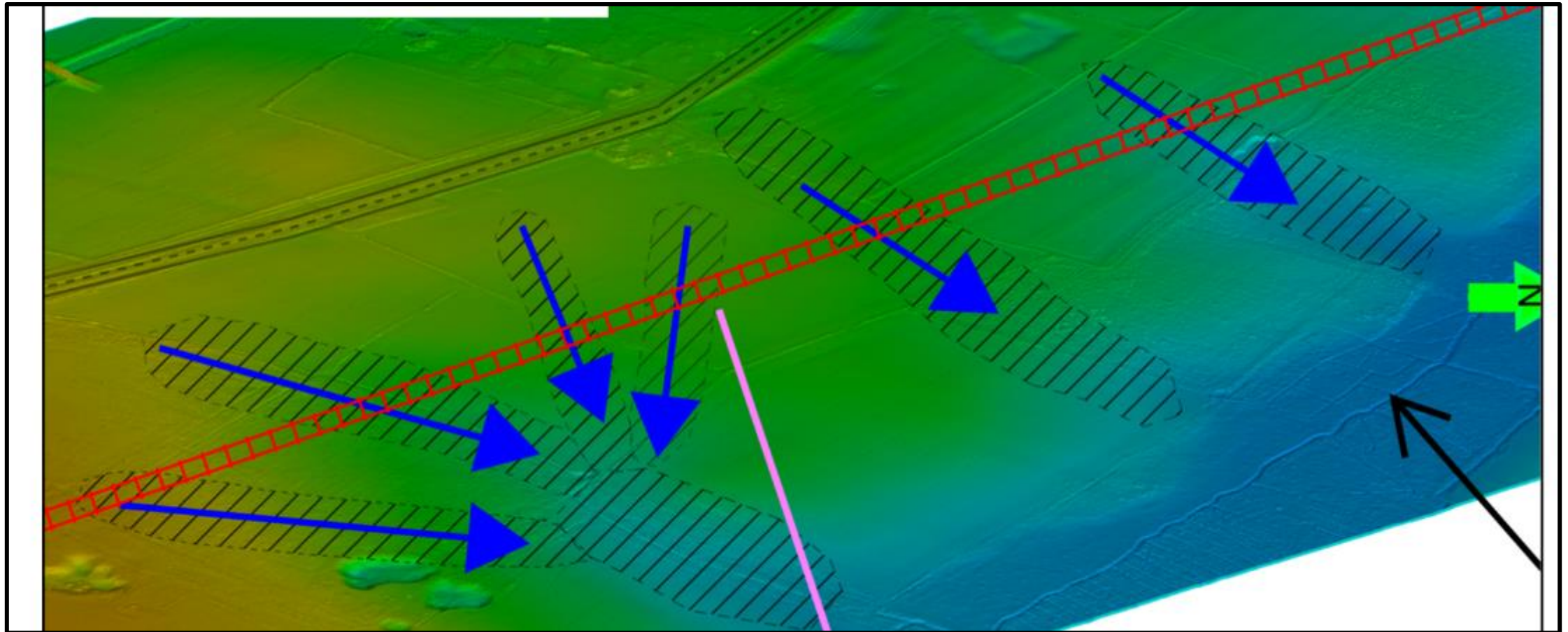
.6. Active-layer detachment slides (previously described as solifluction lobes) in Cretaceous Lower Greensand Formation, adjacent to the Sevenoaks Bypass, Kent. © Google Earth Pro, Getmapping PLC 2012.

Periglacial geo hazards – Solifluction lobes are absent from DTM, but gullies are present



Periglacial geo hazards –

Solifluction lobes are absent from DTM, but gullies are present
- Potential for active layer slip deposits in the gullies (Head deposits?)



Periglacial geo hazards – Patterned ground absent from DTM and aerial photographs



Google Earth image (A452 in bottom left of image)

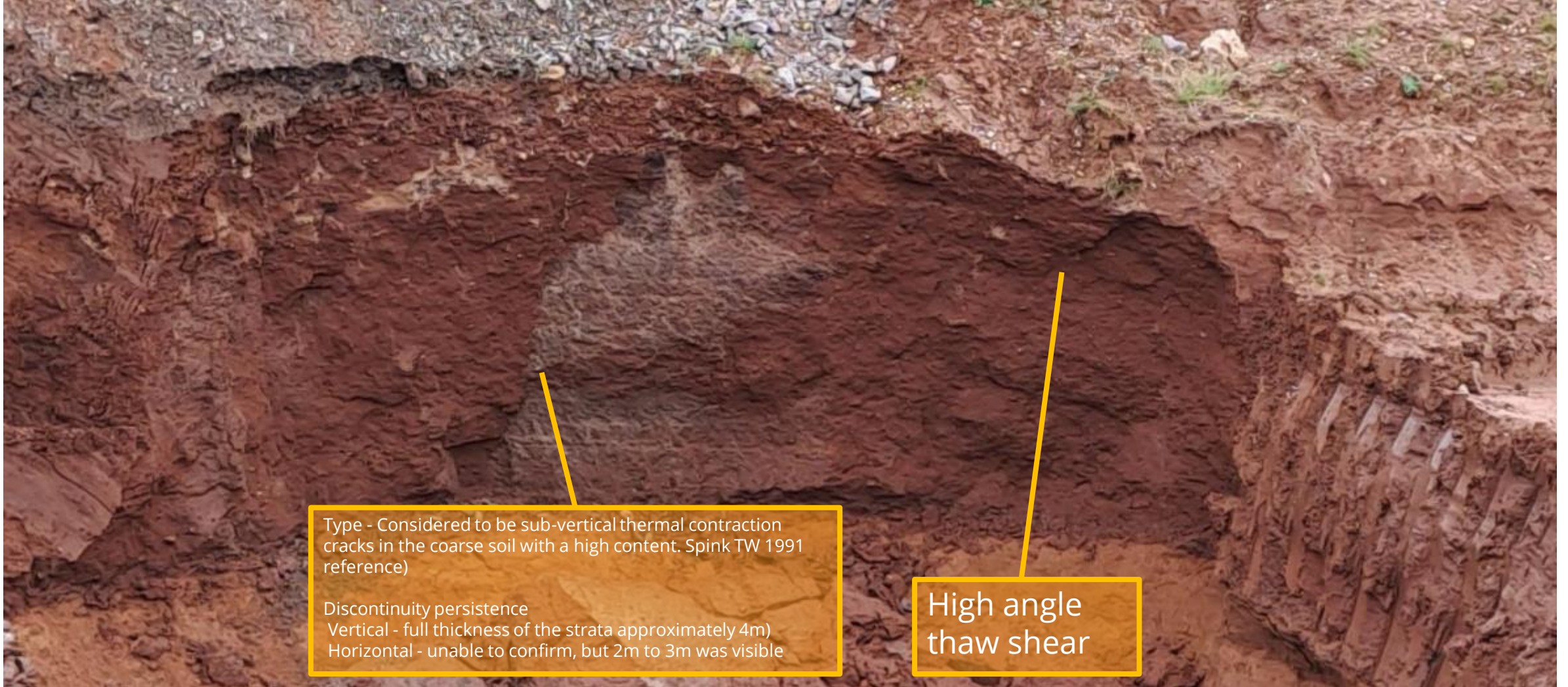


Polygonal patterned ground reflecting the presence of fossil ice wedge casts beneath the field

Engineering problems caused by fossil permafrost features in the English Midlands – Morgan 1971

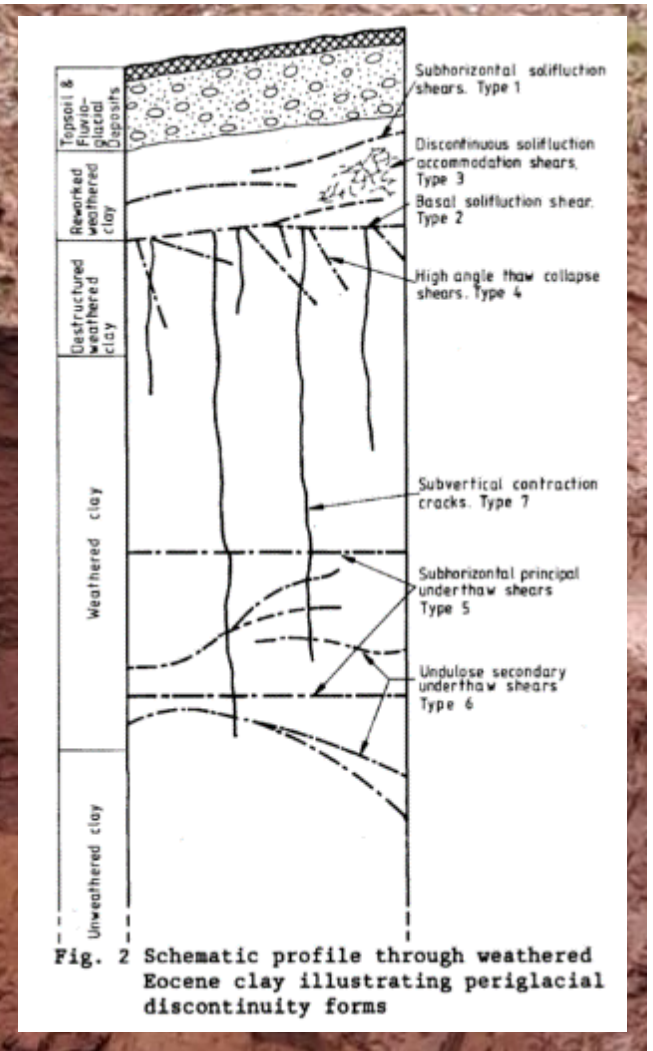
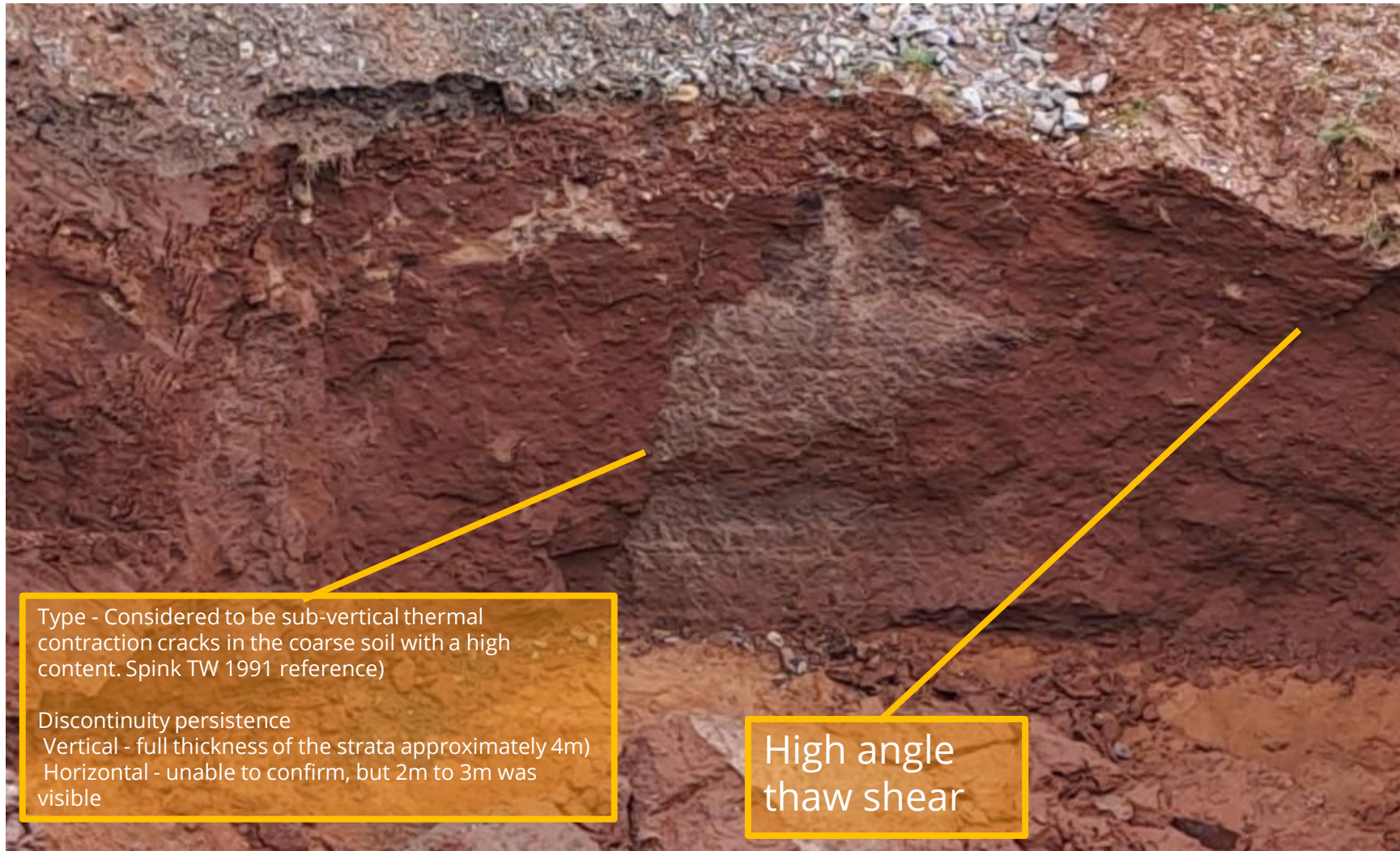
Periglacial geo hazards

Excavation in Park Lane cutting – Periglacial discontinuities observed, but no fossilised ice wedges



Periglacial geo hazards -

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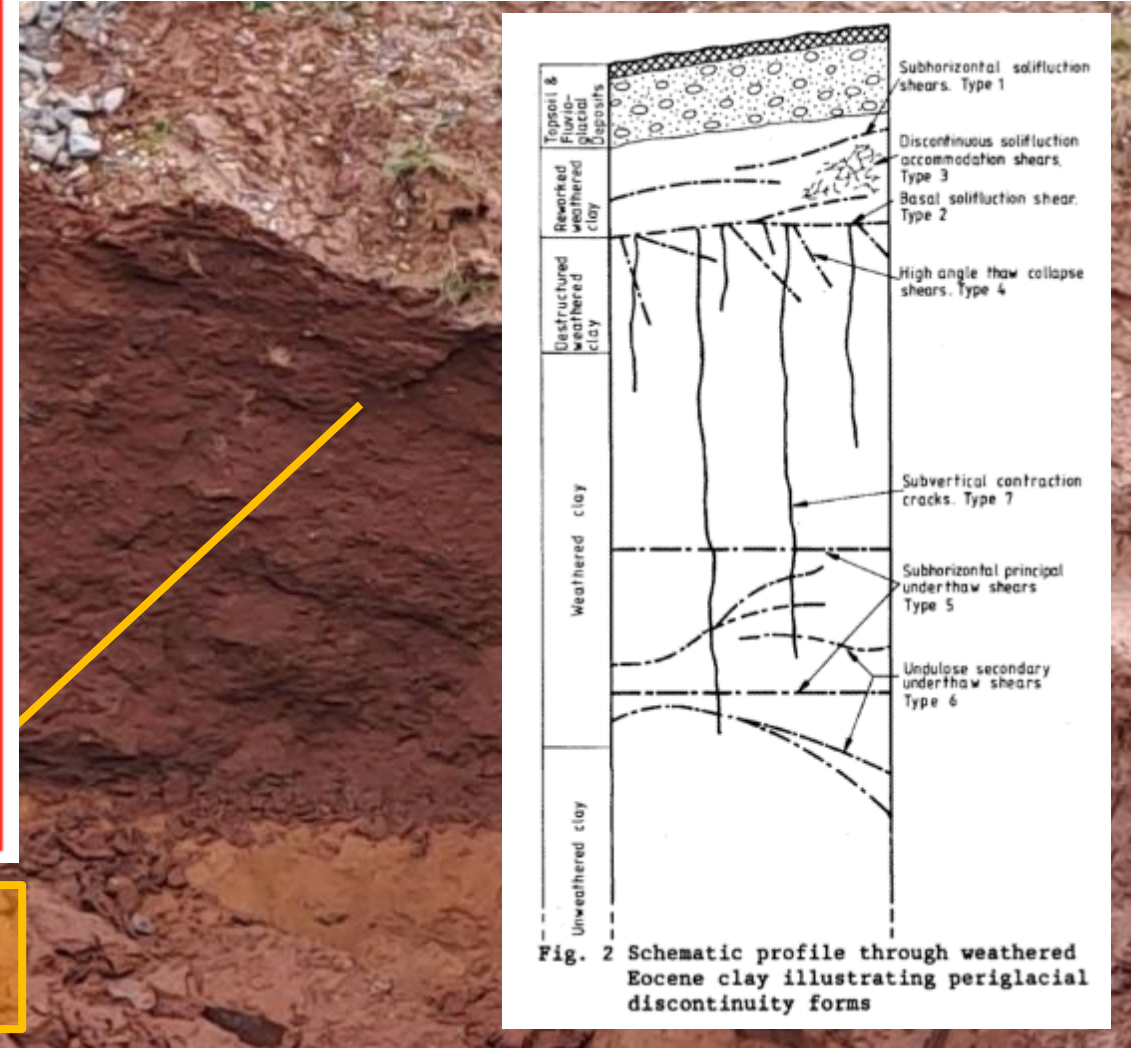
AS AFFECTING ENGINEERING STRUCTURES

Inside and outside the Arctic, active, present-day frost heave is probably the process most troublesome to Russian, northern European and North American engineers, producing differential heave and differential settlement of road and airfield pavements, railway tracks, pipelines and other shallow-founded structures. The pioneer work on these problems was carried out by Beskow (1935), who established both their nature and suitable counter-measures. These, and other engineering problems in frozen ground, were comprehensively reviewed by Corte (1969). In general, silts are particularly prone to frost heaving, as they have the optimum balance between suction potential at the freezing front (related inversely to grain size) and permeability (related directly to grain size), but many other soil types are affected. Considerable efforts have been directed towards the definition of criteria for susceptibility to frost heaving, generally based on particle size (Jones 1980, Johnston 1981), but completely satisfactory criteria have yet to

Extract (left) from:

Hutchinson JN (1991) Periglacial and Slope Processes Quaternary Engineering Geology, Geological Society Engineering Geology Special Publication No 7, lap 283-331

This paper highlights how soils with a high silt content are susceptible to heave in periglacial time periods.



Discontinuity persistence
Vertical - full thickness of the strata approximately 4m)
Horizontal - unable to confirm, but 2m to 3m was visible

High angle
thaw shear

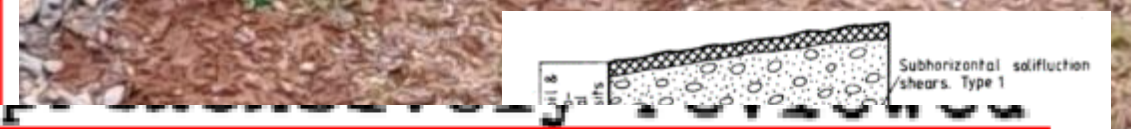
Periglacial geo hazards -

Excavation in Park Lane cutting - Periglacial discontinuities observed, but no fossilised ice wedges

AS AFFECTING ENGINEERING STRUCTURES

Inside and outside the Arctic, active,

Extract (left) from:

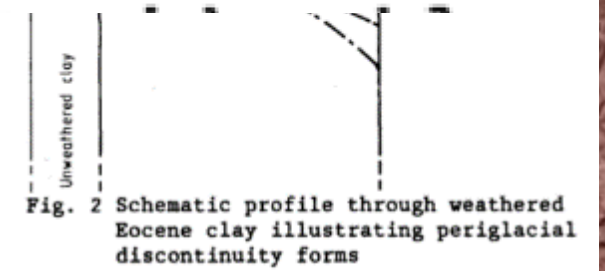


by Corte (1969). In general, silts are particularly prone to frost heaving, as they have the optimum balance between suction potential at the freezing front (related inversely to grain size) and permeability (related directly to grain size), but many

size (Jones 1960, Johnston 1981), but completely satisfactory criteria have yet to

Discontinuity persistence
Vertical - full thickness of the strata approximately 4m
Horizontal - unable to confirm, but 2m to 3m was visible

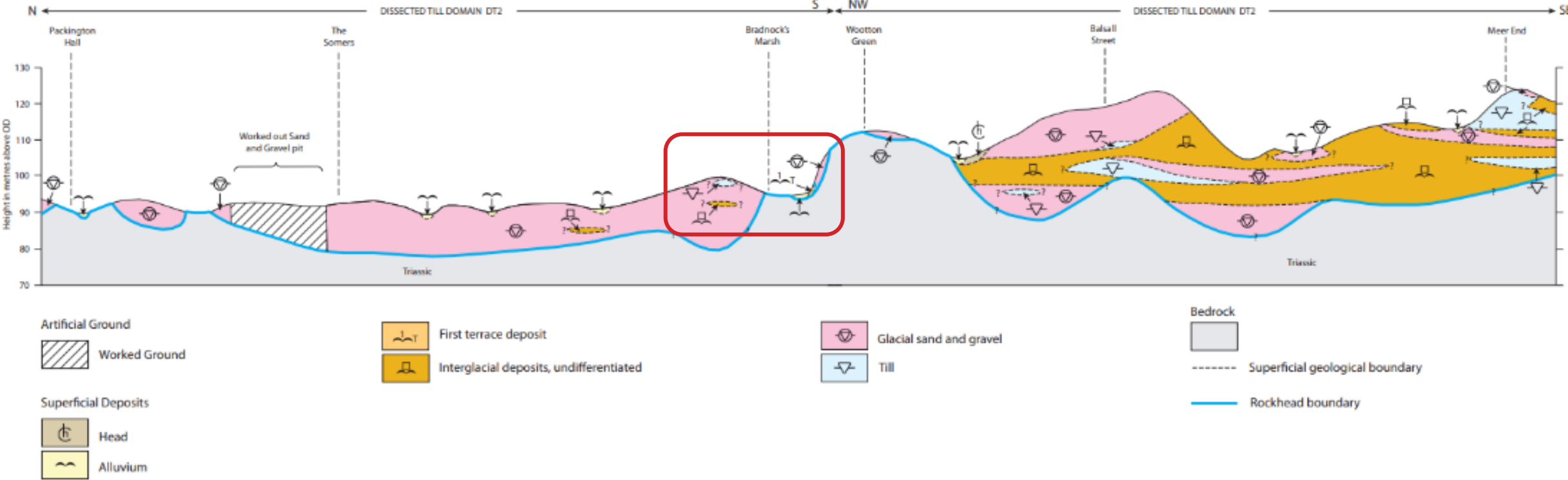
High angle
thaw shear



4- Ground Model - Park Lane Cutting



Park Lane Cutting SL2N- Engineering Geology/Ground Water Risk Mid-Pleistocene – Glacial Fluvial



Extracts from BGS Onshore Index Glacial Cross Section

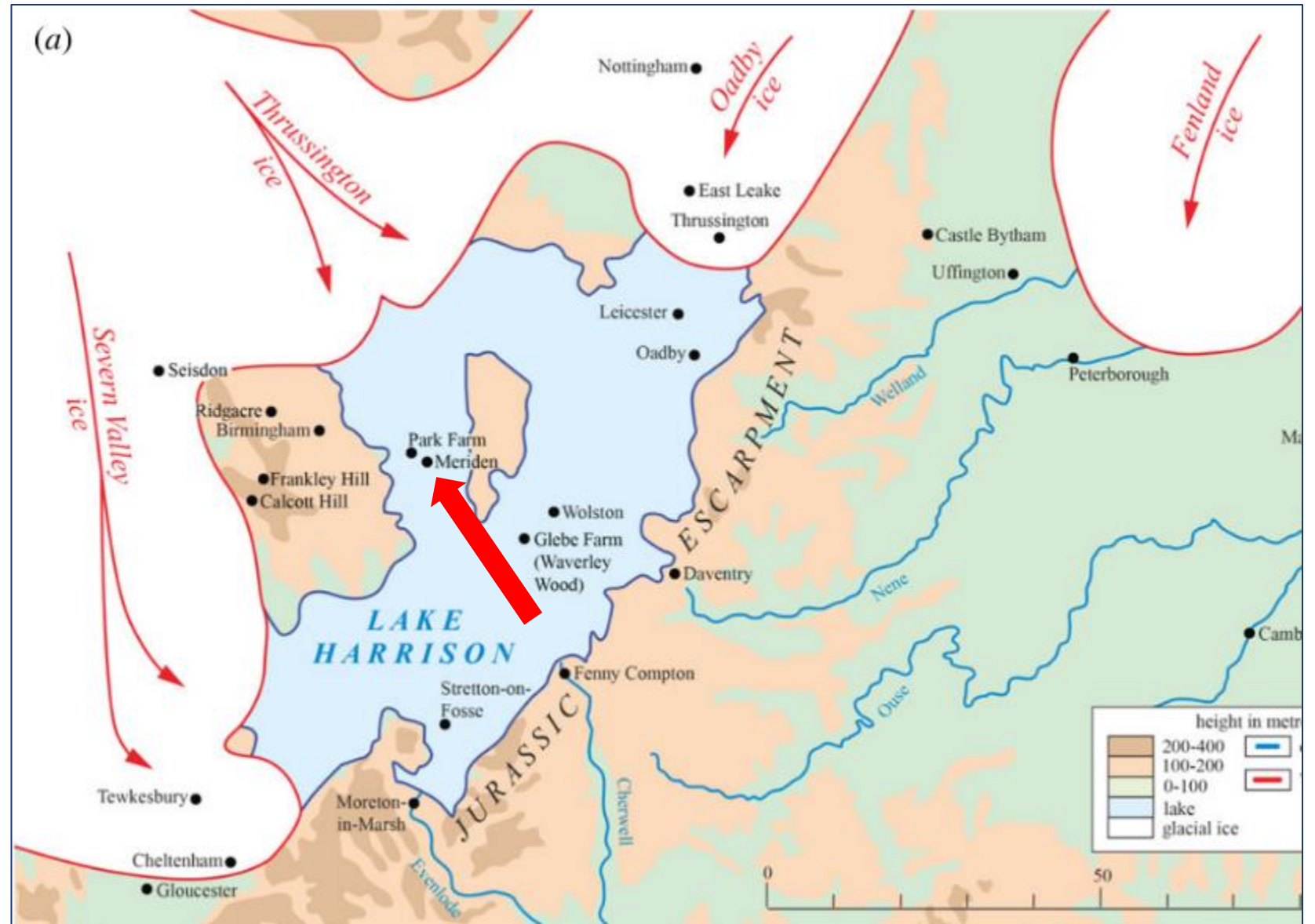
Park Lane Cutting Mid-Pleistocene Glacial Formation Correlations

The age and glacial strata correlations in the following slides has been inferred from the **2022 paper by Gibson et al** *Timing and dynamics of Late Wolstonian Substage 'Moreton Stadial' (MIS 6) glaciation in the English West Midlands*

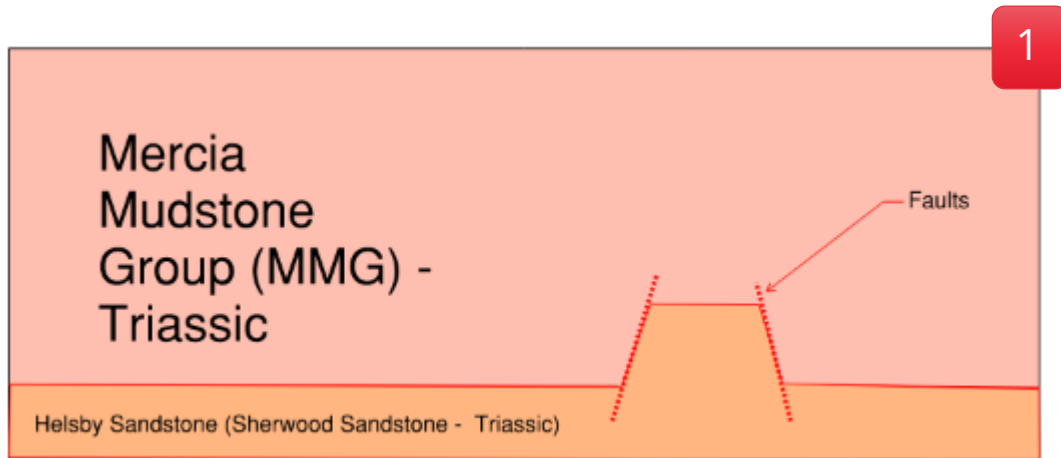
The elevation and descriptions of the strata from the Meriden site (discussed in the Gibson paper)

Gibson dated the glacial sediments using a luminescence technique

The image is an extract form the Gibson et al 2022 paper

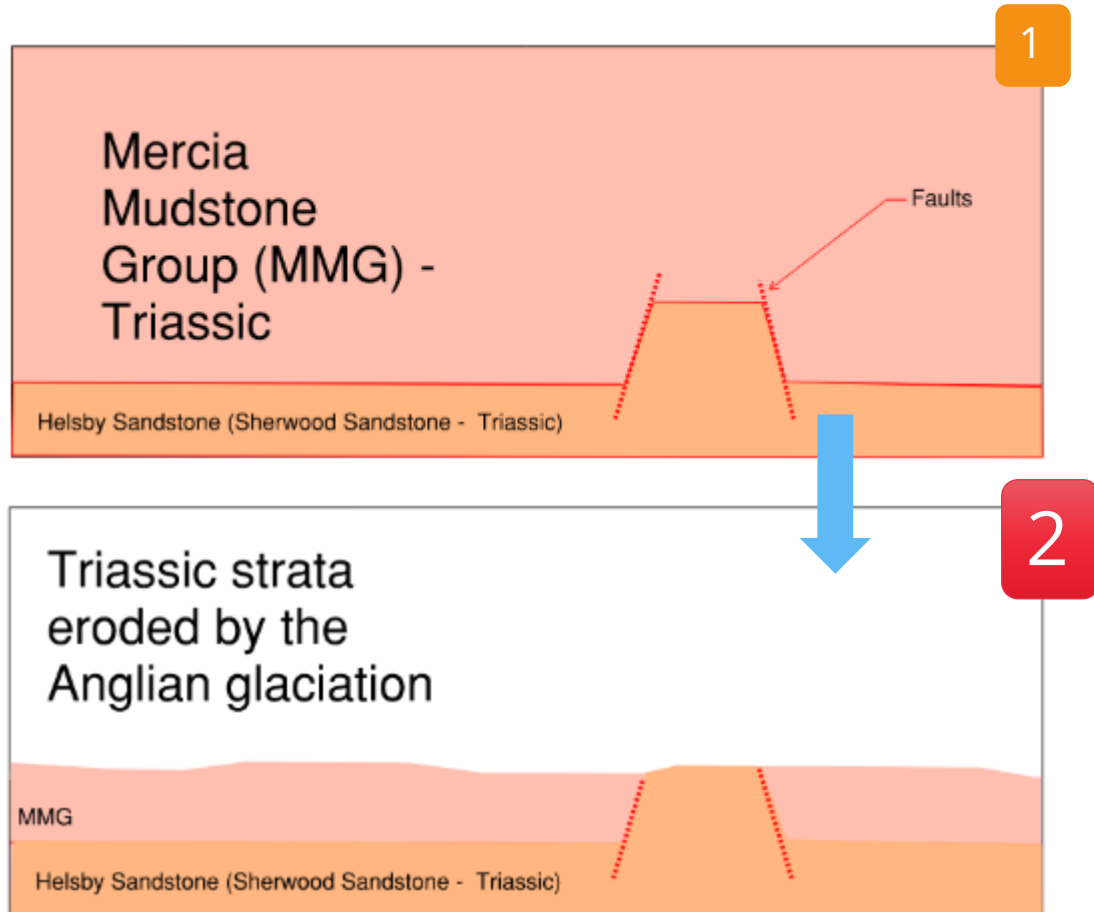


Ground Model Development- Park Lane Cutting



1. Sherwood Sandstone deposited in a fluvial environment
2. Depositional environment changes and the Mercia Mudstone strata are deposited in flood sheet deposits
3. Faulting occurs

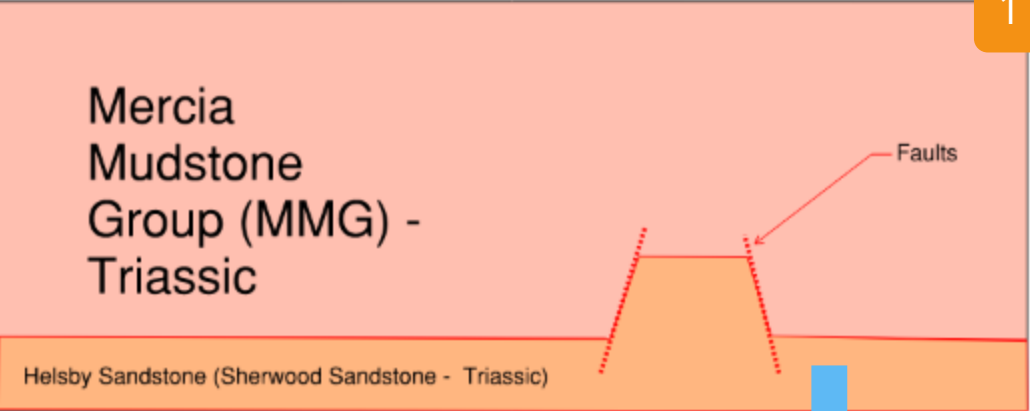
Ground Model Development- Park Lane Cutting



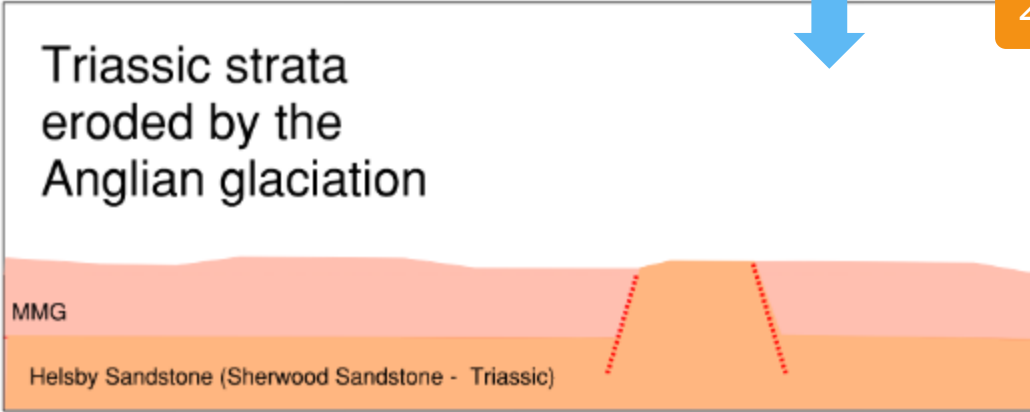
1. Sherwood Sandstone deposited in a fluvial environment
2. Depositional environment changes and the Mercia Mudstone strata are deposited in flood sheet deposits
3. Faulting occurs
4. Surface of MMG is eroded including fluvial channels in the Anglian glaciation

Ground Model Development- Park Lane Cutting

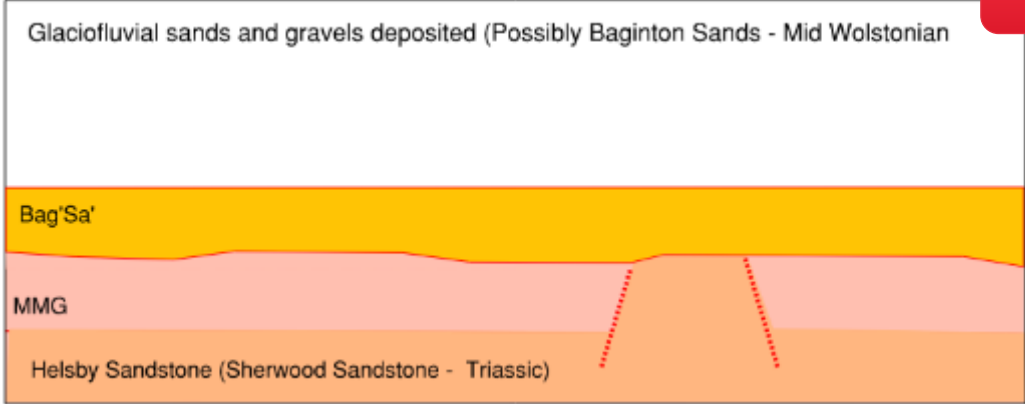
1



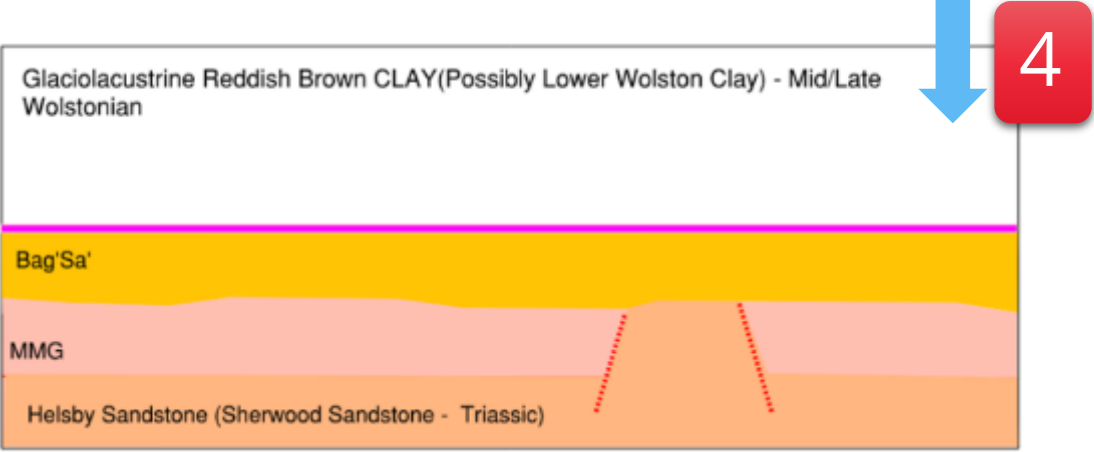
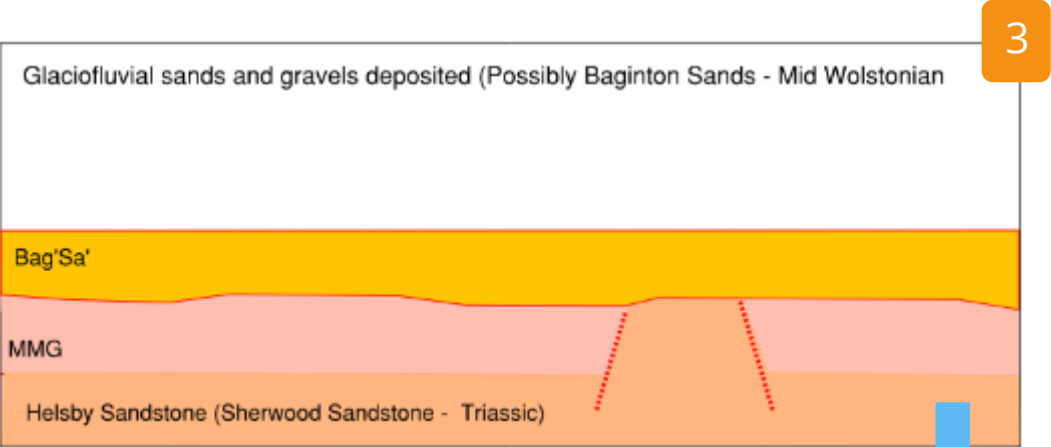
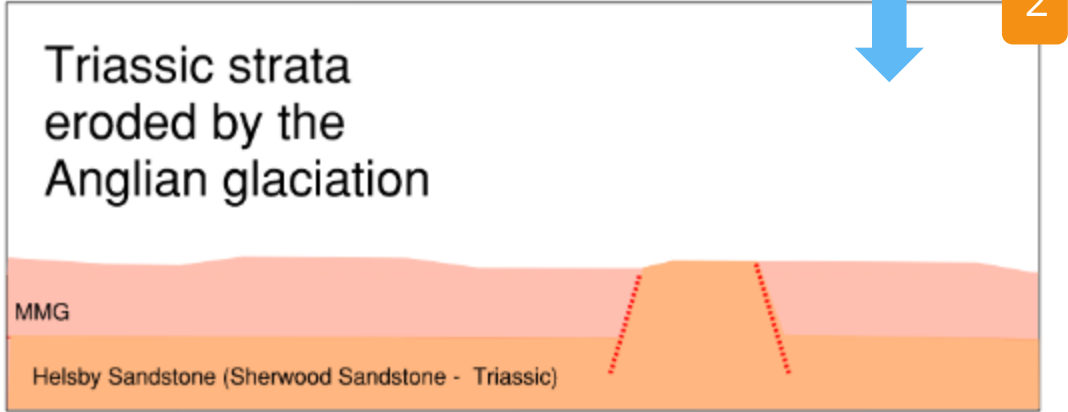
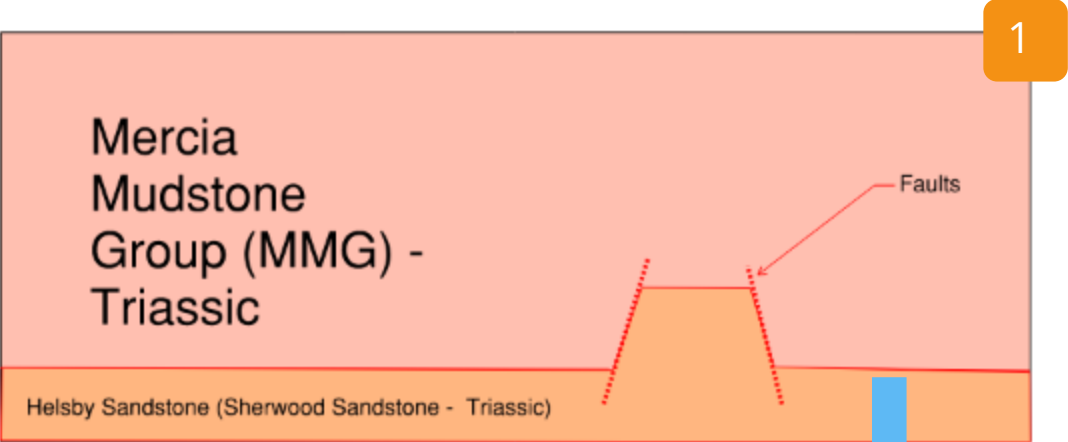
2



3



Ground Model Development- Park Lane Cutting

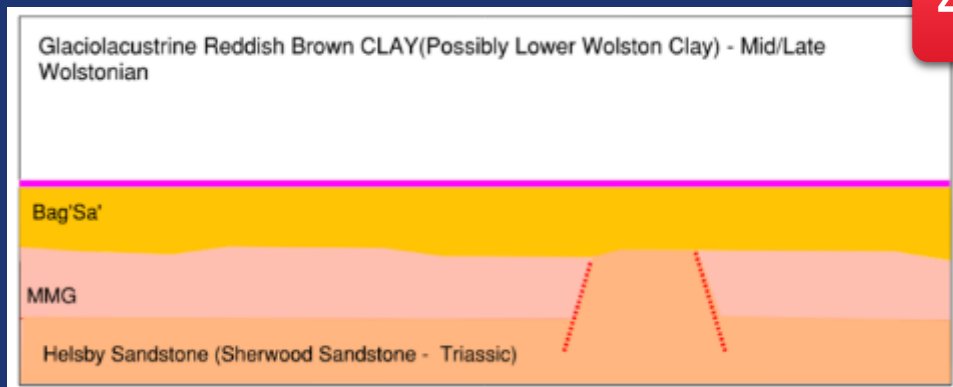


Ground Model Development- Park Lane Cutting

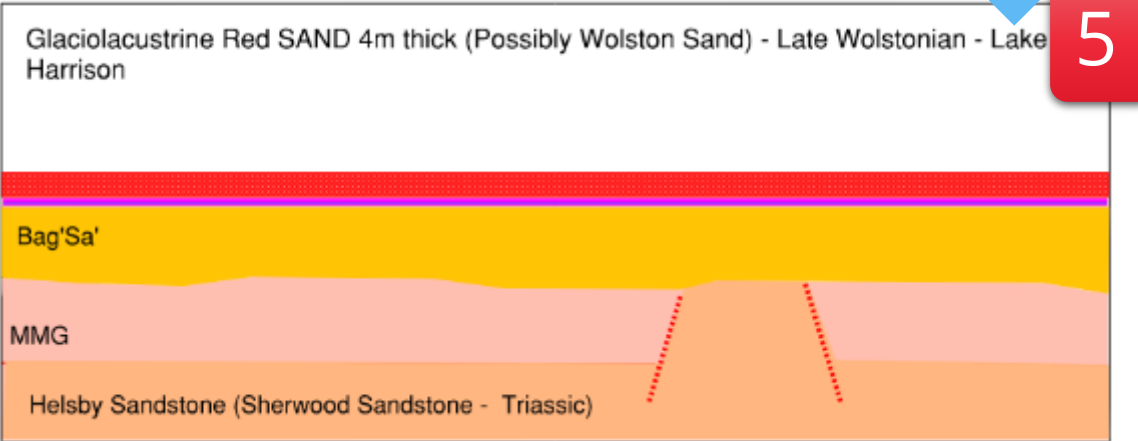
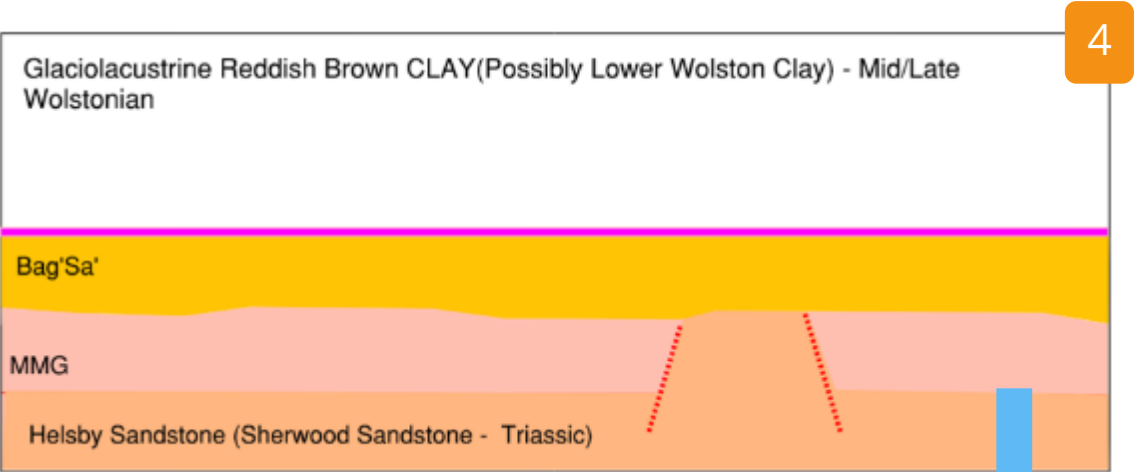
Photograph to the right captures the boundary between the Wolston Clay (?) and the Baginton Sand (?).

Perched water above the MMG within the Baginton Sand (?) is present in the photograph.

Photograph was taken at a distance during a trial excavation. It was not possible to get closer due to active plan movements



Ground Model Development- Park Lane Cutting



Ground Model Development- Park Lane Cutting

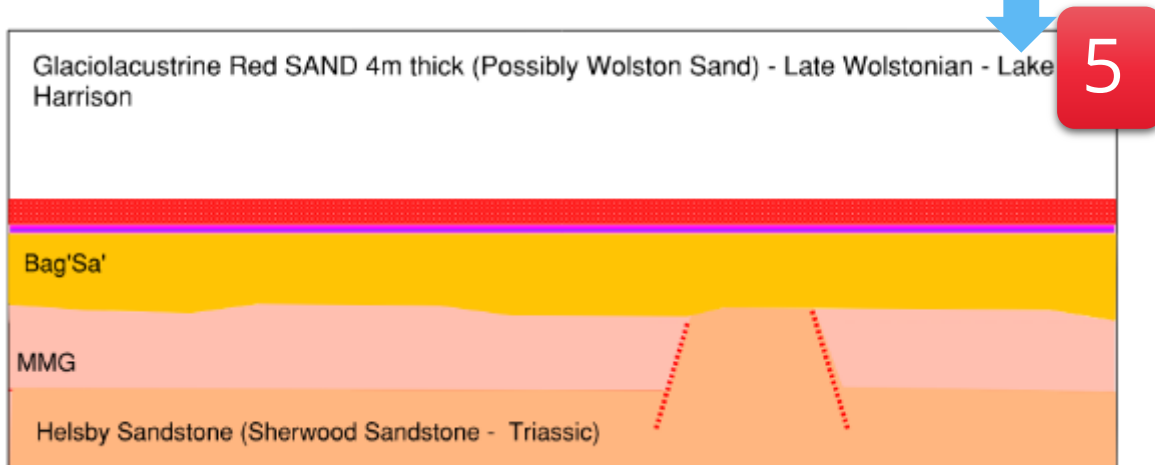
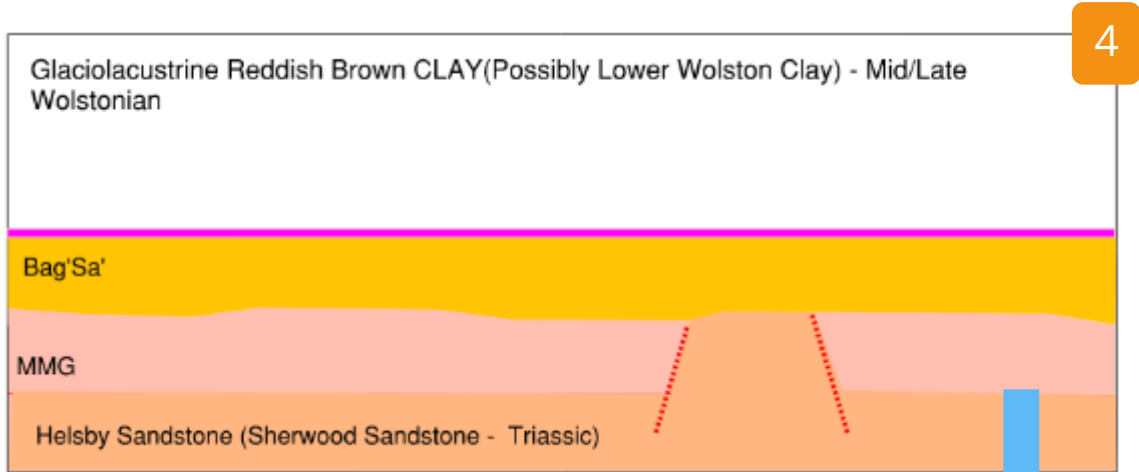
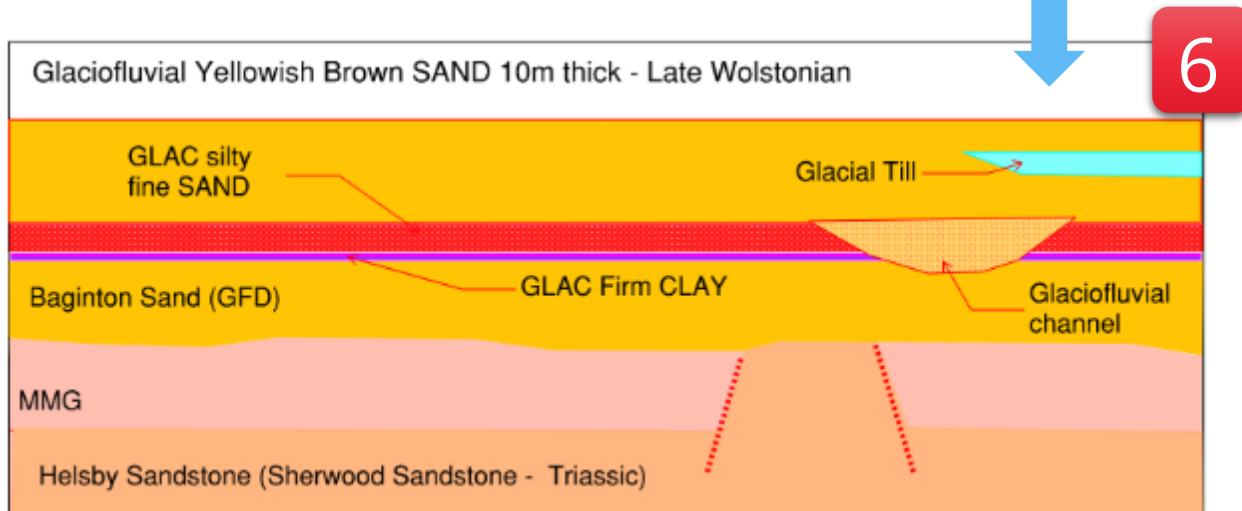
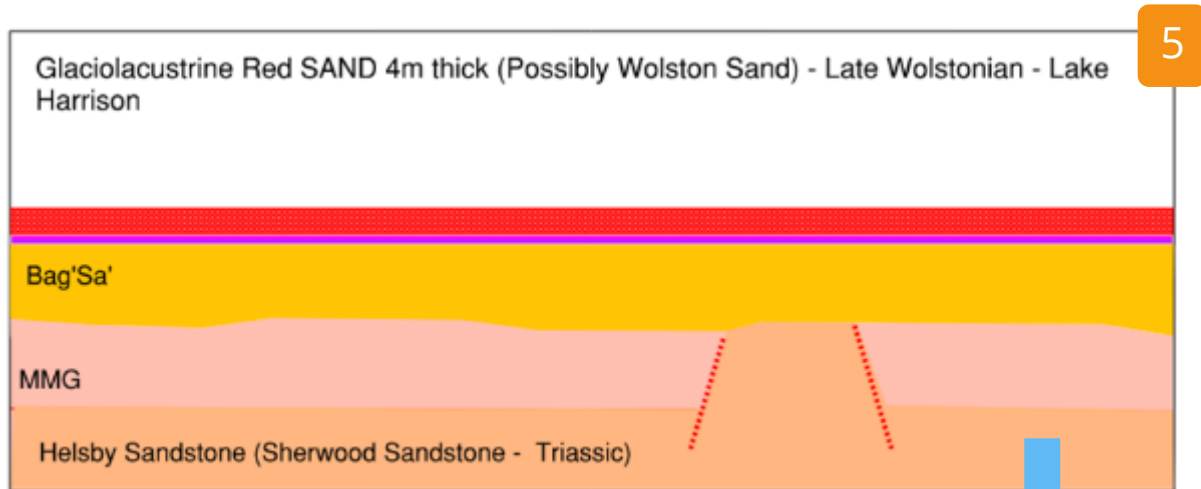


Image - Trial pit in Park Lane Cutting

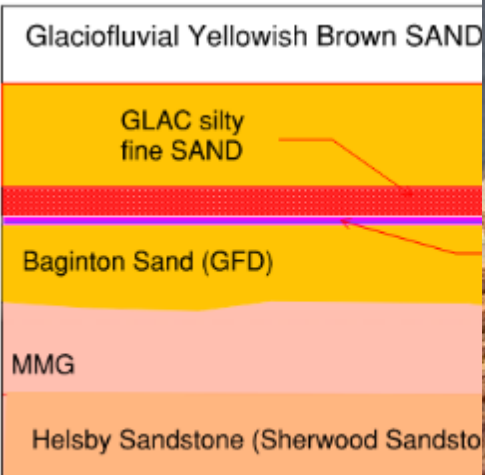
Ground Model Development- Park Lane Cutting



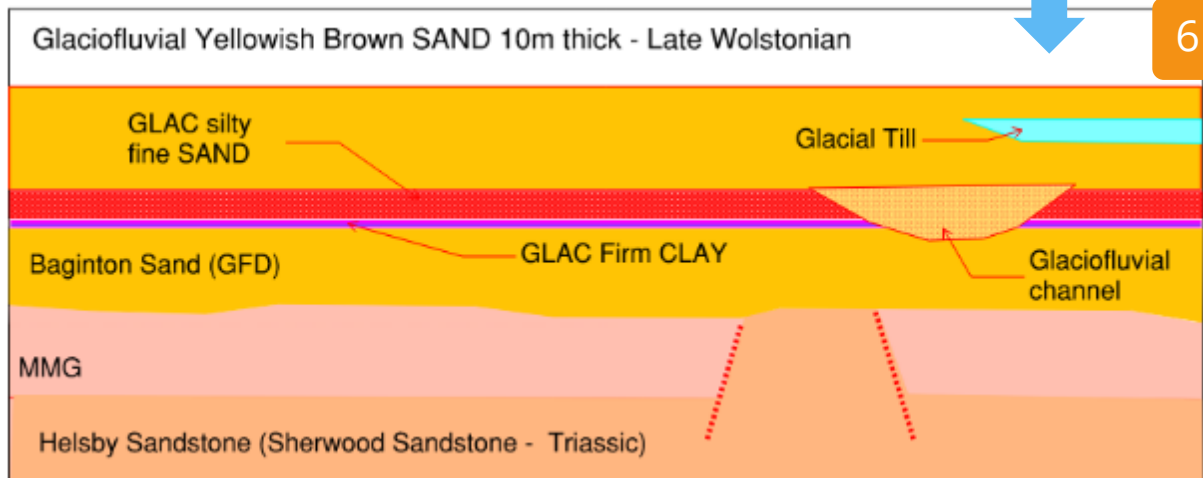
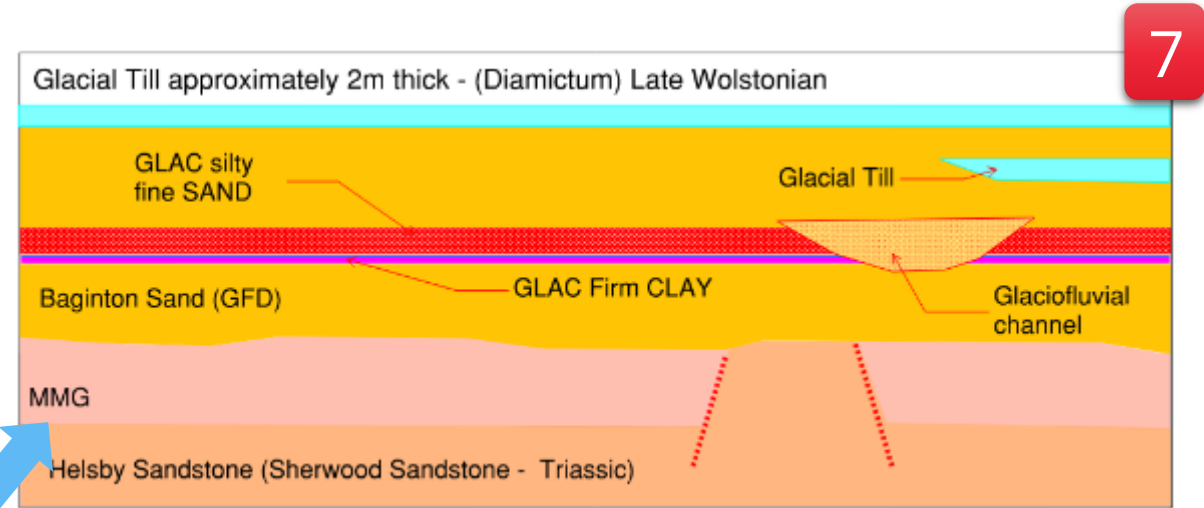
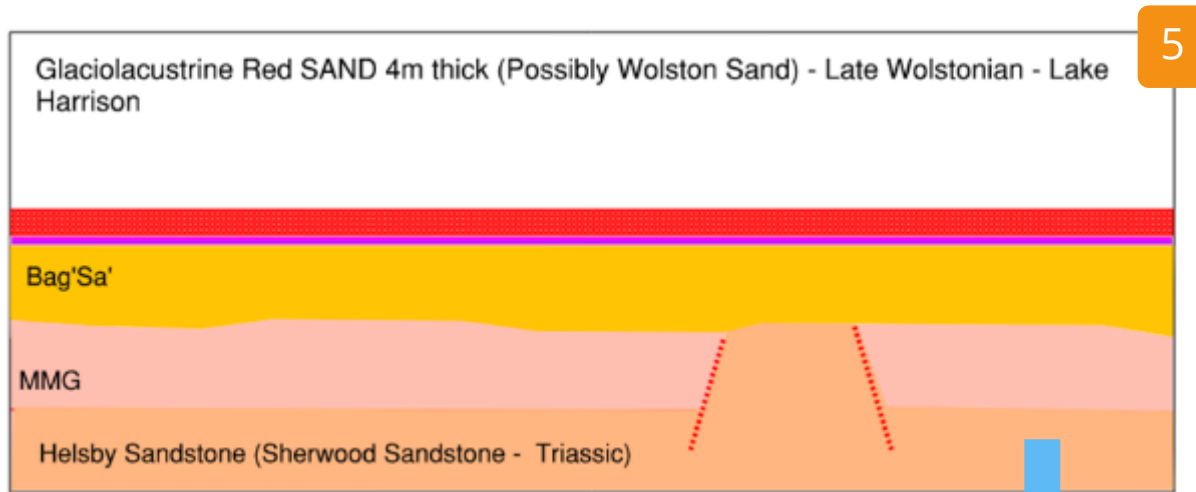
There is a high probability that the Mercia Mudstone Group is the origin of the Lower Wolston Clay; and the Sherwood Sandstone is the origin of the Wolston Sand.

Both glacial deposits have experienced short journeys from erosion to deposit. It could also be said they have not been reworked again and cleaned like the other glacial fluvial deposits

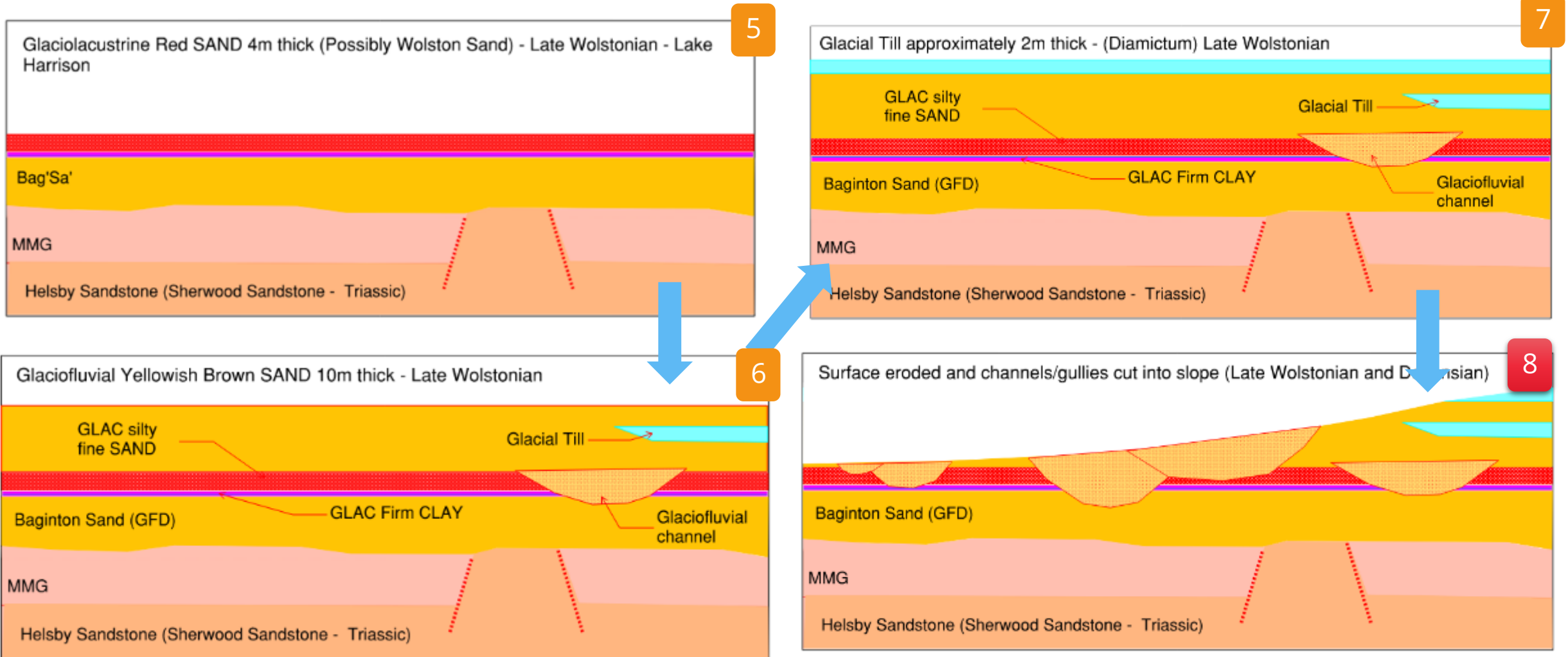
Ground Model Development- Park Lane Cutting



Ground Model Development- Park Lane Cutting

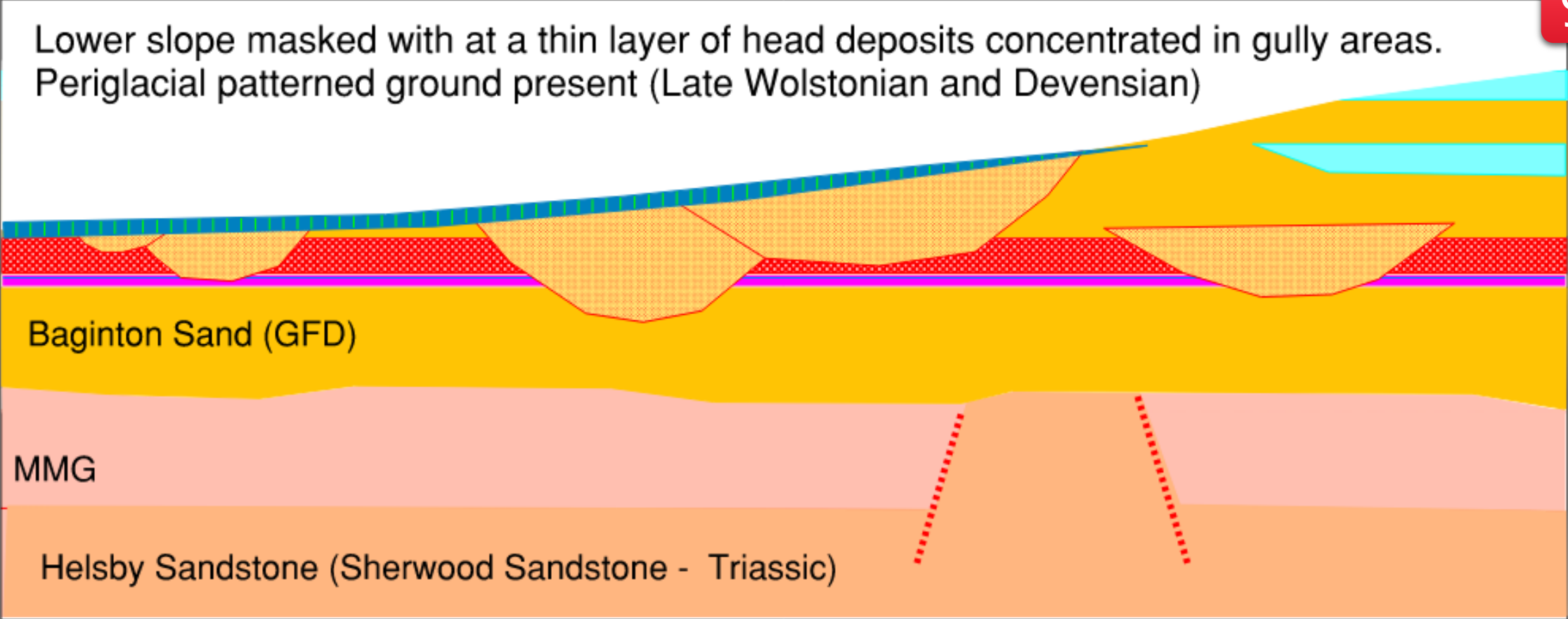


Ground Model Development- Park Lane Cutting



Ground Model Development- Park Lane Cutting

Lower slope masked with at a thin layer of head deposits concentrated in gully areas.
Periglacial patterned ground present (Late Wolstonian and Devensian)

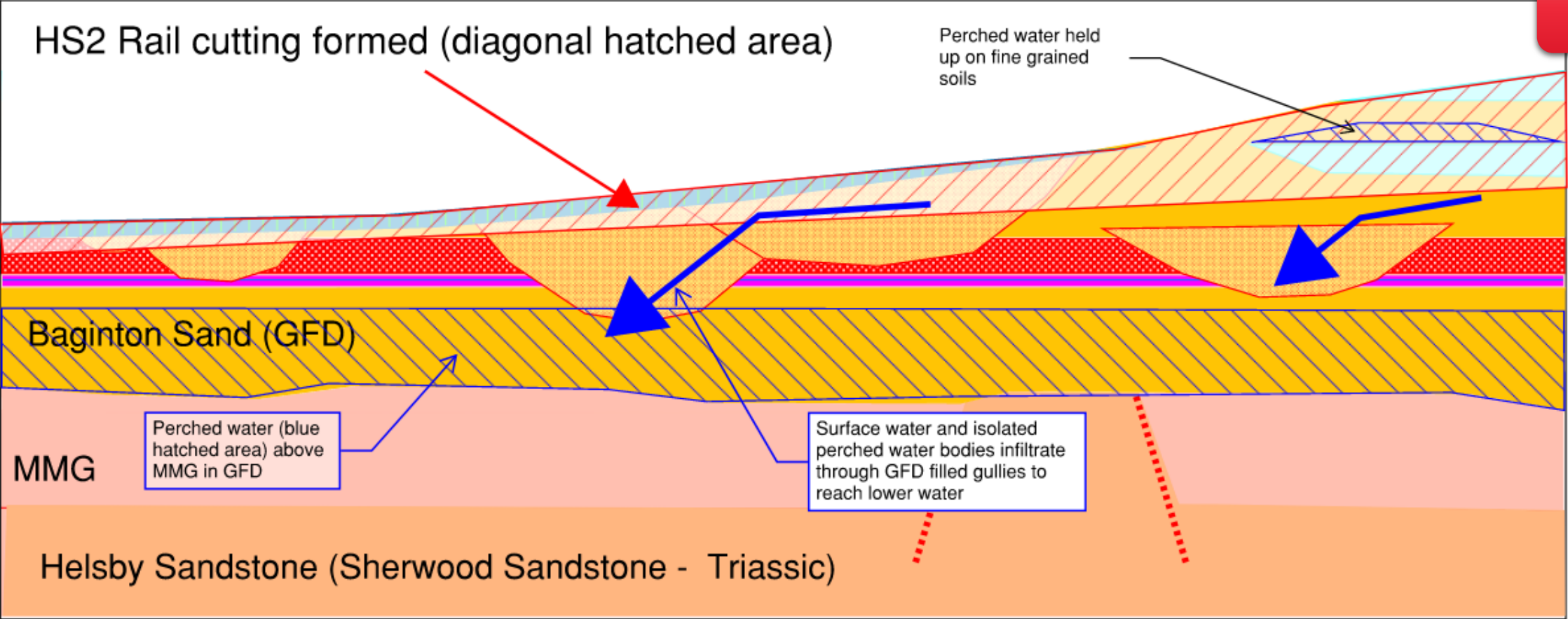


Baginton Sand (GFD)

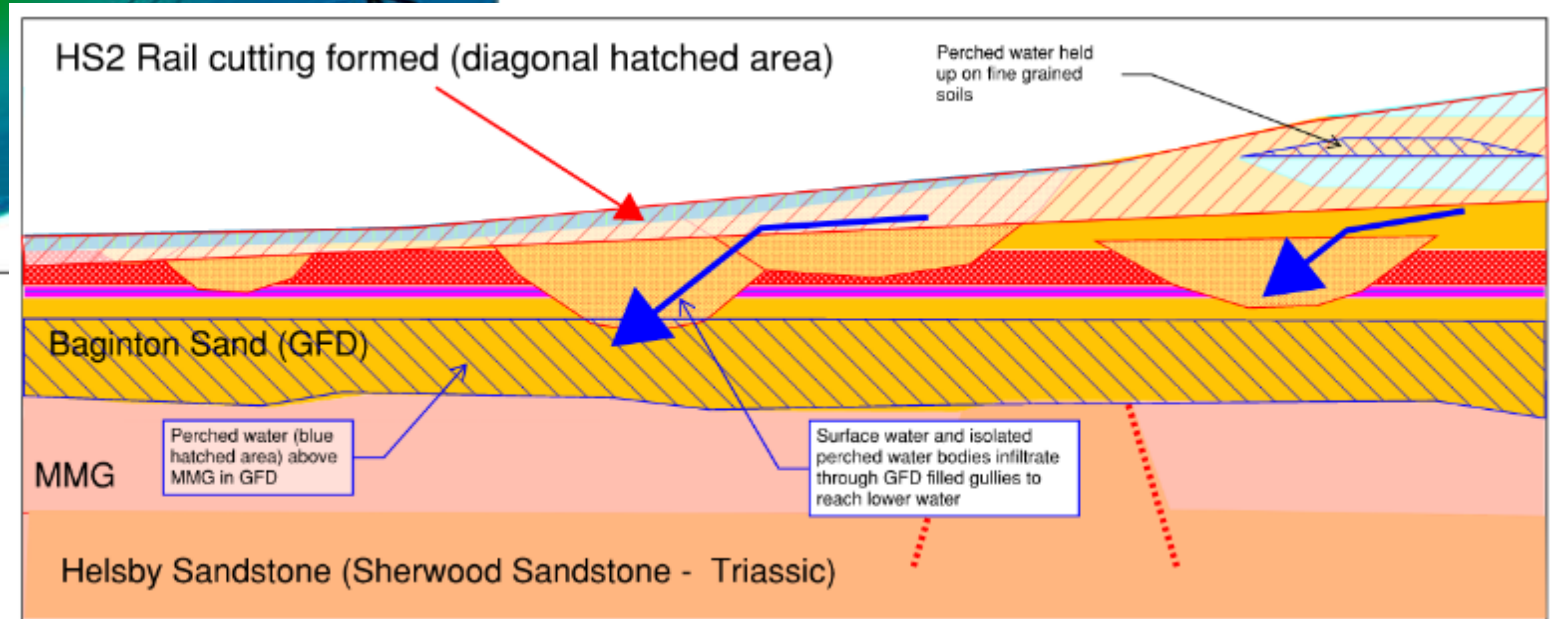
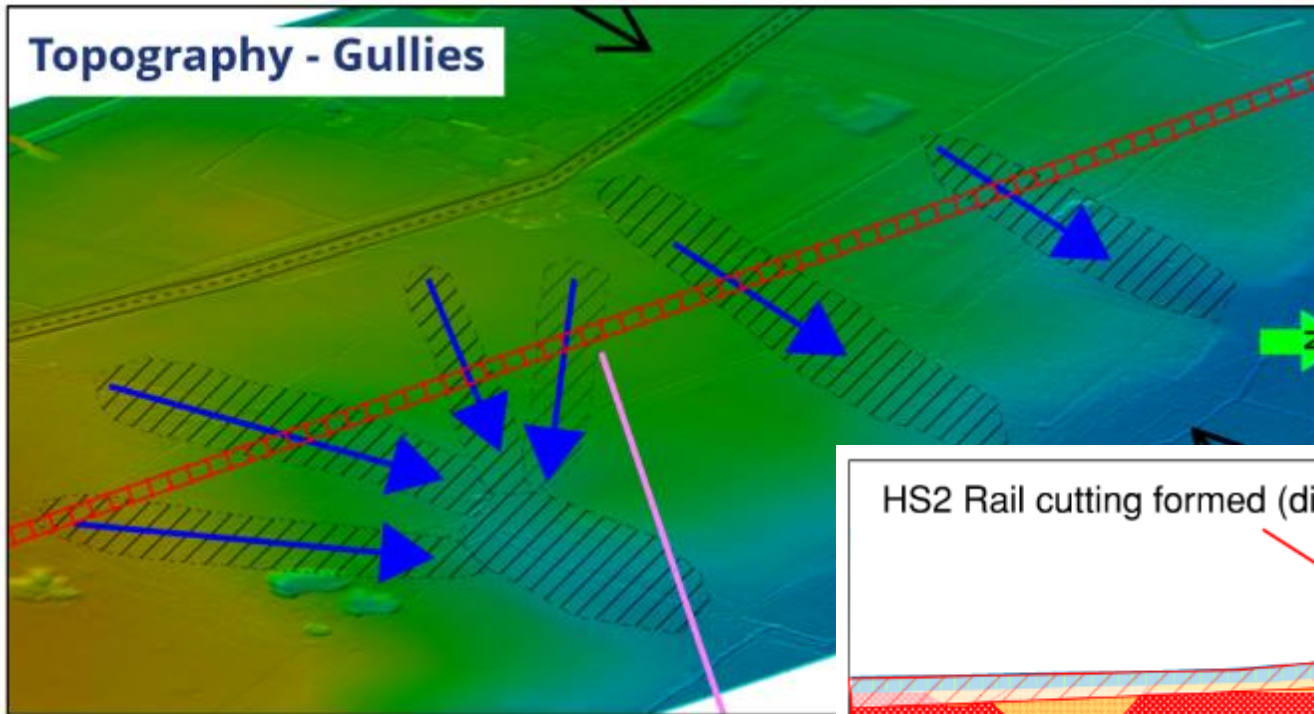
MMG

Helsby Sandstone (Sherwood Sandstone - Triassic)

Ground Model Development- Park Lane Cutting



Glacial/Periglacial Gully Development- Park Lane Cutting



Glacial/Periglacial Gully Development- Park Lane Cutting



Glaciolacustrine
Reddish Brown slightly gravelly fine
SILT/SAND (*Wolston Sand? Source
Helsby Sandstone*)

Glacial/Periglacial Gully Development- Park Lane Cutting



Glacial Fluvial Deposit

Initial melt water gully filled with yellowish brown silty fine SAND -
(*Source Helsby Sandstone?*)

Glaciolacustrine

Reddish Brown slightly gravelly fine SILT/SAND (*Wolston Sand? Source Helsby Sandstone*)

Glacial/Periglacial Gully Development- Park Lane Cutting



Glacial Fluvial Deposit Gully No1
Potentially reworked Wolston Sand

Glacial Fluvial Deposit Gully No1
Potentially reworked Wolston Sand

Glacial Fluvial Deposit
Initial melt water gully filled with
yellowish brown silty fine SAND -
(*Source Helsby Sandstone?*)

Glaciolacustrine
Reddish Brown slightly gravelly fine
SILT/SAND (*Wolston Sand? Source
Helsby Sandstone*)

Glacial/Periglacial Gully Development- Park Lane Cutting



Periglacial Deposit Gully No2
Reworked Glacial Till from higher ground from ridge of slope.
(Considered to be an active slide debris flow as opposed to soliflucted soil. This is because the deposits appear to be confined to the gully areas)

Glacial Fluvial Deposit Gully No1
Potentially reworked Wolston Sand

Glacial Fluvial Deposit Gully No1
Potentially reworked Wolston Sand

Glacial Fluvial Deposit
Initial melt water gully filled with yellowish brown silty fine SAND -
(*Source Helsby Sandstone?*)

Glaciolacustrine
Reddish Brown slightly gravelly fine SILT/SAND (*Wolston Sand? Source Helsby Sandstone*)

Glacial/Periglacial Gully Development- Park Lane Cutting



Periglacial Deposit Gully No2
Reworked Glacial Till from higher ground from ridge of slope.
(Considered to be an active slide debris flow as opposed to soliflucted soil. This is because the deposits appear to be confined to the gully areas)

Periglacial thaw shear Late
Wolstonian or Devensian

Glacial Fluvial Deposit Gully No1
Potentially reworked Wolston Sand

Glacial Fluvial Deposit Gully No1
Potentially reworked Wolston Sand

Glacial Fluvial Deposit
Initial melt water gully filled with
yellowish brown silty fine SAND -
(Source *Helsby Sandstone?*)

Glaciolacustrine
Reddish Brown slightly gravelly fine
SILT/SAND (*Wolston Sand? Source
Helsby Sandstone*)

Park Lane Cutting – Higher permeability Glacial Fluvial Sands



Park Lane Cutting SL2N– Engineering Geology/Ground Water Risk



5- Summary

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SYSTRA

Summary

- 1) **Value Engineering** - Budget constraints on projects mean that you have to be flexible in your thinking and approach.
 - 2) **Applied Science** – Engineering Geology is an applied science subject and is heavily reliant on the work of pure geologists. Therefore challenge your our knowledge level and get reading!
 - 3) **Observation Skills** – A cornerstone to being an engineering geologist. Practice basic skills and try and get something out of all your projects and site visits. It's rewarding!
 - 4) **Origin of Soil and Rock** – Essential to know about your site because it could bring significant financial value to the project.
 - 5) **Geological Maps** - A starting point. Just because they are digital doesn't mean that they hold all the answers. This is especially true in areas of glacial margins.
 - 6) **Groundwater** – Management of groundwater in construction is expensive and when you bring environmental constraints into the programme, there is always a significant impact to manage.
 - 7) **Engineering Geologists** – Have knowledge of the above and so can apply these skills within the construction phase of a project to look for value engineering opportunities.
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6- Questions

Definition of an Engineer (Noun) – Person who solves problems that others didn't know existed!

Engineer (Verb) - To try to arrange for something to happen, usually something complicated or difficult

